

2026

EN

SIOEN PRO

sioenpro.com







Protecting Professionals

That's what we do.

For those operating in high-risk environments - facing hazards such as heat, flames, static electricity, electrical arc flashes, chemical splashes, and more - the right protective clothing is essential. Our **multinorm workwear** is engineered to provide comprehensive protection against multiple threats, significantly reducing the risk of serious injury.

Whether your work involves exposure to heat, metal splashes, chemicals, or explosion risk, you can rely on our proven expertise and trusted reputation in protective apparel to keep you safe.

sioenpro.com



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Looking for...



SYNQ®

... professional workwear suitable for industries such as construction, warehouse/ logistics, infrastructure,....?

- General workwear
- High-visibility workwear

Discover the collections in the SYNQ workwear catalogue.



SIOEN

... professional protective clothing?

- All weather
- High-visibility
- Cold Storage & Food

Explore the Sioen ranges in the Sioen overview catalogue.



Sioen PRO offers multinorm protective clothing for high-risk environments, where flame-retardant and anti-static, ARC and/or chemical protection is required. The high-quality, technical range provides solutions for various applications and industries, with adapted visibility, including medium-risk and high-visibility solutions.

How Sioen PPC became Sioen PRO and Sioen

Sioen PPC

For decades, **Sioen PPC** - short for Sioen Professional Protective Clothing - was a trusted part of the Sioen Apparel house of brands. It offered a wide range of protective clothing, built with the rock-solid qualities you expect from Sioen: premium fabrics, exceptional workmanship, and certified protection.

Over time, we saw an opportunity to bring **more clarity and focus** to our offer. By rethinking the brand structure, we could make it **easier for customers** to find exactly what they need, while giving our core protection lines the dedicated spotlight they deserve.

Why the change?

At the heart of Sioen PPC's range was our renowned **multinorm workwear**: the cornerstone of our protective clothing expertise. To give this category the focus and visibility it deserves, we have rebranded it under a new, standalone name with a clear, distinctive identity: **Sioen PRO**.

The other ranges from the former Sioen PPC portfolio remain available under the Sioen brand. In addition, our **Sioen RWS** and **Flexothane®** ranges are presented separately, helping you navigate directly to the right protection for your needs.



“

By creating Sioen PRO as a separate brand, we've sharpened our focus on multinorm protection, making it easier than ever for customers to find the exact safety and performance they need.

Johan Peirlinck
Product Director



What else is new?

Multinorm UP: new additions

Find the new additions to the Multinorm UP collection - now including bib & brace overalls, coveralls and women's items.



new Coming 2026: Multinorm MOVE

Discover a sneak peek of the new Multinorm MOVE collection, featuring inherently flame-retardant fabrics, lightweight comfort, stretch and a modern design.



How to use this catalogue?

This catalogue gives you a complete overview of the Sioen PRO multinorm range. It helps you quickly find the right product by protection type, visibility, product group and fabric choice. Not sure which protection you need? The flowchart below guides you to the most relevant group of products and indicates the correct page in this catalogue.

WHAT TYPE OF MULTINORM PROTECTION ARE YOU LOOKING FOR?

FR-AST

ARC

Chemicals

DO YOU NEED ENHANCED VISIBILITY IN BOTH DAYLIGHT AND DARK CONDITIONS?

NO YES

NO YES

FR-AST & FR-AST medium risk EN 17353 B

These products offer either no certified visibility protection, or only enhanced visibility in dark conditions.

FR-AST high-vis EN ISO 20471

These products offer certified visibility protection for daytime, twilight and at night.

ARC & ARC medium risk EN 17353 B

These products offer either no certified visibility protection, or only enhanced visibility in dark conditions.

ARC medium risk EN 17353 AB & ARC high-vis EN ISO 20471

These products offer certified visibility protection for daytime, twilight and at night.


Chemicals



Get the information you need:

Made of sustainable fabric

Part of collection: Multinorm UP



UP ♀

new 154UA2PJH

Anser Women

ECO women's knee pocket trousers, ARC protection (APC1), high-vis class 2

- (746) High-vis yellow/Navy blue

Blue: EN 17353 medium risk

Part of collection: Multinorm Move



Straton 050M

new Pagonis 510MA2TV1

ECO softshell jacket, ARC protection (APC1), medium risk (AB3)

- (751) Navy blue/High-vis yellow

Detachable hood(s) compatible with this jacket

Product in development



IN DEVELOPMENT

Panathon 725M

ECO high-vis hardshell jacket, ARC protection (APC1)

- (746) High-vis yellow/Navy blue
- (748) High-vis orange/Navy blue

Discover more:



Useful overviews

Discover insightful overviews at the end of this catalogue. You can find collection overviews of the multinorm UP & the new multinorm MOVE collection, view all styles for women in one overview and consult product indexes by number or alphabetical order.



sioenpro.com

Looking for more extensive product information? Visit our new website sioenpro.com and discover all products in detail, learn more about our story and let us guide you through the technical world of multinorm protective clothing.



Multinorm FR-AST

FR-AST 8 FR-AST medium risk EN 17353 B

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FR-AST high-vis EN ISO 20471

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Protection Insights: FR-AST

Everyday protection against heat, flame and static electricity

Across chemical processing and production plants, refineries and gas facilities, professionals face risks such as fire and explosions caused by sparks or static electricity build-up that could ignite flammable substances. To protect them, garments must provide certified safety they can rely on - reducing these risks while remaining practical and comfortable for daily use.

Meet the PROfessional

Typical FR-AST wearers include process operators in chemical plants, refinery technicians, workers handling flammable liquids or powders, fuel transport and storage staff, industrial maintenance teams, and welders in hazardous zones. Their jobs may differ, but all rely on dependable protection. Every day.

What are the risks?

FR-AST garments are designed for high-risk environments where fire, heat and static sparks can cause serious accidents. Workers may face sudden explosions from flammable gases or vapours, easily ignited chemicals, or combustible dusts such as grain, sugar, coal dust or pharmaceutical powders. Other risks include exposure to radiant or convective heat near furnaces or hot pipes, contact burns from hot surfaces or tools, and toxic smoke inhalation if fire occurs.



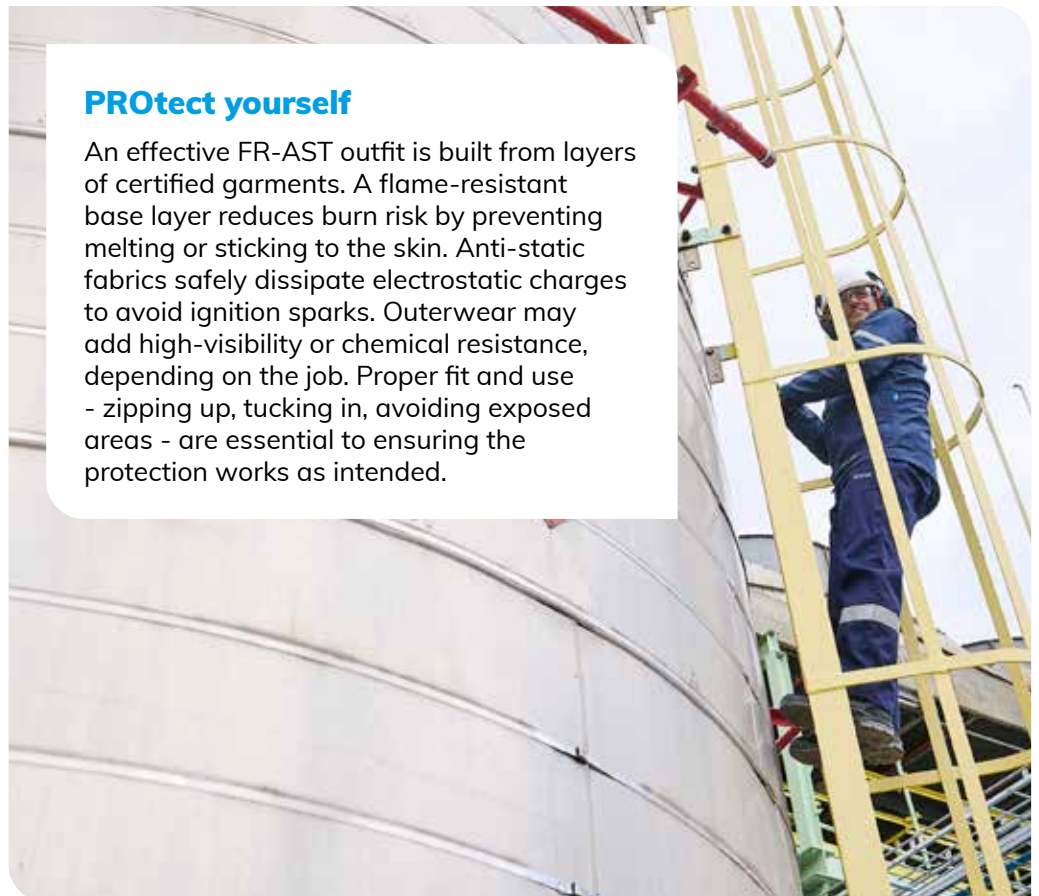


Certified FR-AST garments minimise the risks of ignition, static discharge and heat exposure - keeping professionals protected where it matters most.



PROtect yourself

An effective FR-AST outfit is built from layers of certified garments. A flame-resistant base layer reduces burn risk by preventing melting or sticking to the skin. Anti-static fabrics safely dissipate electrostatic charges to avoid ignition sparks. Outerwear may add high-visibility or chemical resistance, depending on the job. Proper fit and use - zipping up, tucking in, avoiding exposed areas - are essential to ensuring the protection works as intended.



Multinorm FR-AST



FR-AST & FR-AST medium risk EN 17353 B



FR-AST



OPTIONAL



FR-AST medium risk EN 17353 B



OPTIONAL



BODYWEAR

FR-AST UNDERWEAR



Beltane 2690A2MPC
 Flame-retardant, anti-static underwear T-shirt, long sleeves
 • (B90) Navy blue



Borger 2689A2MPC
 Flame-retardant, anti-static long johns
 • (B90) Navy blue



Keibu 502AA2MPC
 Flame-retardant, anti-static women's underwear T-shirt, long sleeves
 • (B90) Navy blue



Tormi 501AA2MPC
 Flame-retardant, anti-static women's long johns
 • (B90) Navy blue

FR-AST T-SHIRTS & POLO SHIRTS



Picton 518AN2MPC
 Flame-retardant, anti-static T-shirt, long sleeves
 • (B90) Navy blue
 • (M44) Grey



Polton 519AA2MPC
 Flame-retardant, anti-static polo shirt, long sleeves
 • (B90) Navy blue
 • (M44) Grey



Picton
518A

THERMALS

FR FLEECE LININGS



Royston

7220N2TF1

Flame-retardant fleece lining

- (B75) Navy blue



Watson

7221N2TF1

Flame-retardant fleece lining,
long sleeves

- (B75) Navy blue



Liberchies

7760N2TF1

Flame-retardant fleece lining,
long sleeves

- (B75) Navy blue



Molenbaix

7761N2TF1

Flame-retardant fleece lining

- (B75) Navy blue

FR-AST FLEECE LININGS



Troston

7870A2TF6

Flame-retardant, anti-static fleece
lining, long sleeves

- (B75) Navy blue

FR FLEECE JACKETS



Obaix

7759N2TF1

Flame-retardant fleece jacket

- (B75) Navy blue



Dampremy

7771N2TF1

Flame-retardant fleece jacket

- (B75) Navy blue

FR-AST BODYWARMERS



Garnich

2578N3EF3

Flame-retardant,
anti-static bodywarmer

- (B75) Navy blue



Burvik

9376A2ET2

Flame-retardant,
anti-static bodywarmer

- (B75) Navy blue

FR-AST 3L SOFTSHELLS



Belarto

9644A2TV4

Flame-retardant, anti-static
softshell jacket, detachable sleeves

- (B75) Navy blue



OUTER DURABLES

SIO-FLAME™ ANTI-STATIC

FABRIC

SIO-FLAME™
ANTI-STATIC

99% FR cotton + 1% AST; ± 340 g/m²



Gimont

001VA2PIF

Flame-retardant,
anti-static work jacket

- (B98) Navy blue



Altea

003VN2PIF

Flame-retardant, anti-static
service trousers

- (B98) Navy blue



Alvito

005VN2PIF

Flame-retardant,
anti-static bib & brace

- (B98) Navy blue



Ferrol

006VN2PIF

Flame-retardant,
anti-static coveralls

- (B98) Navy blue



Novara

002VA2PIF

Flame-retardant, anti-static work
jacket, medium risk (B2)

- (B98) Navy blue



Bardi

004VN2PIF

Flame-retardant, anti-static
service trousers, medium risk (B2)

- (B98) Navy blue



Aversa

007VN2PIF

Flame-retardant, anti-static
coveralls, medium risk (B2)

- (B98) Navy blue



OUTER RAINWEAR

SIO-STRETCH™

FABRIC

Sio-Stretch™

100% FR polyester knitting
+ FR PU coating + AST; ± 240 g/m²



Merton 4U10A2FFX
Flame-retardant, anti-static rain jacket
• (B90) Navy blue



Witham 6U08A2FFX
Flame-retardant, anti-static rain trousers
• (B90) Navy blue

SIOPOR® FR AST

FABRIC

**SIOPOR®
FR AST**

98% polyester fabric + 2% AST
+ FR PU coating; ± 260 g/m²



START RANGE



Ridley 7218N3EF7
Flame-retardant, anti-static rain jacket
• (B75) Navy blue



Wellsford 4691N3EF5
Flame-retardant, anti-static rain trousers
• (B75) Navy blue



Glenroy 7222N3EF7
Flame-retardant, anti-static rain jacket
• (B75) Navy blue



Hasnon 3085N3EF7
Flame-retardant, anti-static rain jacket
• (B75) Navy blue



Ekofisk 5806N3EF3
Flame-retardant, anti-static rain trousers
• (B75) Navy blue

Multinorm FR-AST

FR-AST high-vis EN ISO 20471



FR-AST high-vis EN ISO 20471



OPTIONAL



FR-AST T-SHIRTS & POLO SHIRTS

BODYWEAR



Garat 539AA2MPI

Flame-retardant, anti-static high-vis polo shirt, long sleeves

- (FY1) High-vis yellow



Arran 540AA2MPI

Flame-retardant, anti-static high-vis polo shirt, long sleeves

- (065) High-vis yellow/Navy blue

FR FLEECE JACKETS



Rainier 496ZN2TF1

Flame-retardant high-vis fleece jacket

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue

FR-AST 3L SOFTSHELL JACKETS



Heatherton 9643A2TV4

Flame-retardant, anti-static high-vis softshell jacket, detachable sleeves

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



THERMALS

FR-AST BODYWARMERS



Sidney 9387N3EF3

Flame-retardant, anti-static high-vis bodywarmer

- (FY1) High-vis yellow



Bravone 1666N3EF3

Flame-retardant, anti-static high-vis bodywarmer

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



Vikja 9375A2ET2

Flame-retardant, anti-static high-vis bodywarmer

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



FR-AST WAISTCOATS



Hellisan 307AA2PX8

Flame-retardant, anti-static high-vis waistcoat

- (FC1) High-vis orange
- (FR1) High-vis red
- (FY1) High-vis yellow



Bertrix 652AA2MF3

Flame-retardant, anti-static high-vis waistcoat

- (FC1) High-vis orange
- (FY1) High-vis yellow



Sarvan 620AA2MF3

Flame-retardant, anti-static high-vis waistcoat (RWS)

- (FC1) High-vis orange
- (FY1) High-vis yellow



Raufar 308AA2PX8

Flame-retardant, anti-static high-vis waistcoat (RWS)

- (FC1) High-vis orange

OUTER

OUTER RAINWEAR

FLEXOTHANE® ANTI-STATIC

FABRIC

FLEXOTHANE®
ANTI-STATIC

100% FR polyester knitting
+ FR PU coating + AST; ± 200 g/m²



Wilkie

3740A2FF5

**Flame-retardant, anti-static
high-vis rain jacket**

- (FC1) High-vis orange
- (FY1) High-vis yellow



Moose

4740A2FF5

**Flame-retardant, anti-static rain
trousers, high-vis class 1**

- (FC1) High-vis orange
- (FY1) High-vis yellow



FLEXOTHANE®

Discover more Flexothane®
items in the Sioen catalogue
and on sioenpro.com.

OUTER RAINWEAR

SIOPOR® FR-AST

FABRIC



98% polyester fabric + 2% AST
+ FR PU coating; ± 260 g/m²







START RANGE



Jibou 9396A2EF7
Flame-retardant, anti-static high-vis rain bomber jacket
 • (278) High-vis yellow/Navy blue
 • (279) High-vis orange/Navy blue



Elliston 7219N3EF7
Flame-retardant, anti-static high-vis rain jacket
 • (278) High-vis yellow/Navy blue
 • (279) High-vis orange/Navy blue



Brisbane 6133N3EF5
Flame-retardant, anti-static rain bib & brace, high-vis class 2
 • (278) High-vis yellow/Navy blue
 • (279) High-vis orange/Navy blue



Tielson 5874N3EF5
Flame-retardant, anti-static rain trousers, high-vis class 1
 • (278) High-vis yellow/Navy blue
 • (279) High-vis orange/Navy blue



Winseler 3073N3EF7
Flame-retardant, anti-static high-vis rain jacket
 • (278) High-vis yellow/Navy blue
 • (279) High-vis orange/Navy blue



Hedland 7223N3EF7
Flame-retardant, anti-static high-vis rain jacket
 • (278) High-vis yellow/Navy blue
 • (279) High-vis orange/Navy blue
 • (815) High-vis red/Navy blue



Oregon 1874N3EF5
Flame-retardant, anti-static high-vis work jacket, detachable sleeves
 • (278) High-vis yellow/Navy blue



Carret 7253N3EF7
Flame-retardant, anti-static winter coveralls, high-vis class 3
 • (278) High-vis yellow/Navy blue
 • (279) High-vis orange/Navy blue



Multinorm ARC

ARC & ARC medium risk EN 17353 B

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Polo shirts & shirts	29

Thermals

Sweaters & fleece jackets.....	30
3L softshell jackets.....	30

Outer Durables

TREATED

APC1 Sio-Safe™ Essential Light ± 260 g/m ²	33
APC1 Sio-Safe™ Essential Eco ± 320 g/m ²	34
APC1 Sio-Safe™ Essential ± 350 g/m ²	36
APC1 Sio-Safe™ Essential Spark ± 450 g/m ²	37

INHERENT

APC1 Sio-Safe™ Extra Light ± 260 g/m ²	
APC1 Sio-Safe™ Extra Eco Light Flex ± 265 g/m ² 39	
APC1 Sio-Safe™ Extra Eco ± 300 g/m ²	40
APC1 Sio-Safe™ Extra ± 320 g/m ²	

APC2 Sio-Safe™ Supra ± 250 g/m ²	41
APC2 Sio-Safe™ Extra ± 320 g/m ²	

Outer Rainwear

INHERENT

APC1 Siopor® Excell Eco Flex.....	
APC1 Siopor® Excell ("ExcellArc")	43

APC2 Siopor® Excell ("ExcellArc")	
APC2 Sio-Safe™ Aqua Eco Light Flex	43
APC2 Sio-Safe™ Aqua	43
APC2 Sio-Safe™ Extra Eco	

ARC medium risk EN 17353 AB & ARC high-vis EN ISO 20471

Bodywear

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Polo shirts & shirts	45

Thermals

Sweaters & fleece jackets.....	46
3L softshell jackets.....	47

Outer Durables

TREATED

APC1 Sio-Safe™ Essential Light ± 260 g/m ²	49
APC1 Sio-Safe™ Essential Eco ± 320 g/m ²	50
APC1 Sio-Safe™ Essential ± 350 g/m ²	52
APC1 Sio-Safe™ Essential Spark ± 450 g/m ²	

INHERENT

APC1 Sio-Safe™ Extra Light ± 260 g/m ²	54
APC1 Sio-Safe™ Extra Eco Light Flex ± 265 g/m ² 56	
APC1 Sio-Safe™ Extra Eco ± 300 g/m ²	58
APC1 Sio-Safe™ Extra ± 320 g/m ²	60

APC2 Sio-Safe™ Supra ± 250 g/m ²	60
APC2 Sio-Safe™ Extra ± 320 g/m ²	60

Outer Rainwear

INHERENT

APC1 Siopor® Excell Eco Flex.....	63
APC1 Siopor® Excell ("ExcellArc")	63

APC2 Siopor® Excell ("ExcellArc")	64
APC2 Sio-Safe™ Aqua Eco Light Flex	65
APC2 Sio-Safe™ Aqua	64
APC2 Sio-Safe™ Extra Eco	65

Arc protection levels

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<u>ARC configurator</u>	68
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Durables as 1 st layer	78

Protection Insights: ARC



Protection when working near energised electrical equipment

Working near energised equipment carries unique risks. An ARC flash – a sudden and dangerous release of energy - can occur during maintenance or testing in factories, refineries, chemical plants, substations, power generation facilities or railway systems,... Wherever live electrical work is unavoidable, ARC-rated protective clothing is essential.

Meet the PROfessional

Typical wearers include maintenance electricians, power line technicians, utility staff, electrical engineers, substation operators and data centre technicians. They work across sectors where reliable high-voltage infrastructure is critical, from power generation and utilities to petrochemicals and railway transport.

What are the risks?

- **Thermal risks** such as extreme temperatures, severe skin burns, melting or ignition of non-ARC-rated clothing.
- **Energy risks** including explosive pressure waves, molten metal, ejected tools or parts, and hearing damage from intense noise.
- **Radiation risks** from UV and infrared light.
- **Respiratory risks** from inhaling superheated gases.





ARC Flashes strike in an instant - ARC-rated clothing gives you the protection you need.



PROtect yourself

ARC-rated protection works as a system: each layer - from bodywear to thermals and outer garments - increases thermal insulation and safety. The right outfit must match the level of risk: lighter tasks may need single-layer clothing, while higher-risk jobs demand multi-layer ensembles with head and face protection. Full closure - collars, zippers, sleeves - is key, as is checking that each garment carries the correct EN standard icons.

ARC Configurator

Layer up your safety:

Use the ARC configurator to assemble a multi-layer outfit with a higher protection level.

Find the interactive tool on sioenpro.com, or consult the overview in this catalogue (p.68).



Multinorm ARC



ARC 8 ARC medium risk EN 17353 B



ARC



OPTIONAL



ARC medium risk 17353 B



OPTIONAL



BODYWEAR

ARC UNDERWEAR



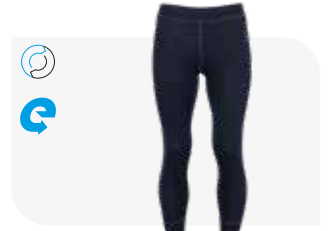
Tiolo 462AA2MF2
Underwear T-shirt, long sleeves, ARC protection (APC1)
 • (B97) Navy blue



Glato 463AA2MF2
Long johns, ARC protection (APC1)
 • (B97) Navy blue



new Korak 901MA2MFM
ECO merino underwear T-shirt, long sleeves, ARC protection (APC1)
 • (B9Q) Navy blue



new Lezak 902MA2MFM
ECO merino long johns, ARC protection (APC1)
 • (B9Q) Navy blue

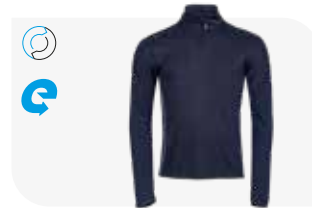
ARC POLO SHIRTS & SHIRTS



Forbes 496AA2MR2
Polo shirt, long sleeves, ARC protection (APC1)
 • (B75) Navy blue



Telfs 581AA2MR2
Polo shirt, long sleeves, ARC protection (APC1)
 • (017) Navy blue/High-vis yellow



new Landor 300MA2MFJ
ECO merino T-shirt, long sleeves, short zip, ARC protection (APC1)
 • (519) Navy blue/Blue



Kendal 065VA2PIC
Shirt, long sleeves, ARC protection (APC1)
 • (B98) Navy blue



Rufford 076VA2PIC
Shirt, long sleeves, ARC protection (APC1)
 • (987) Navy blue/High-vis yellow



Bladel 580AA2MF4
Polo shirt, long sleeves, ARC protection (APC1), medium risk (B3)
 • (B90) Navy blue



Fenke 301M
ECO polo shirt, long sleeves, ARC protection (APC1), medium risk (B2)
 • (730) Navy blue/Anthracite grey



new Rojas 302MA2OIP
Shirt, long sleeves, ARC protection (APC1), medium risk (B2)
 • (730) Navy blue/Anthracite grey

THERMALS

ARC SWEATSHIRTS & FLEECE JACKETS



Tobado

7690N4TF7

Fleece jacket, ARC protection (APC1)

- (B75) Navy blue



Melfi

549AA2MR5

Sweatshirt, ARC protection (APC1)

- (B75) Navy blue



Urbino

9854N3TF7

Fleece sweatshirt, short zip, ARC protection (APC1)

- (B75) Navy blue



Drueten

635AA2MR5

Sweatshirt, ARC protection (APC1), medium risk (B3)

- (B75) Navy blue



new nadi

400MA2MF8

ECO sweatshirt, half zip, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey



Derwa

401M

Sweatshirt, full zip, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey



new Kasai

402MA2MPL

ECO hoodie, ARC protection (APC2), medium risk (B2)

- (730) Navy blue/Anthracite grey



Crestan

403M

Sweatshirt, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey

ARC 3L SOFTSHELL JACKETS



Cardinia

9634N2TV4

Softshell jacket, ARC protection (APC1)

- (B75) Navy blue



Umiat

9705A2TV4

Softshell jacket, ARC protection (APC1)

- (017) Navy blue/High-vis yellow



new Persine

500MA2TV1

ECO softshell jacket, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey

Nadi
400M
Tadejar
101M





Treated flame protection

Products in this section are made from fabrics that have been specially treated to provide flame resistance. The protective finish is applied to the material and remains effective with proper care and maintenance.



Laruns
074V
Barcus
075V

OUTER DURABLES

SIO-SAFE™ ESSENTIAL LIGHT

APC1

FABRIC

SIO-SAFE™
ESSENTIAL LIGHT

- PFB: 79% FR cotton + 20% polyester + 1% AST; ± 260 g/m²
- PIR: 75% FR cotton + 24% polyester + 1% AST; ± 250 g/m²



Laruns 074VA2PIR
Work jacket, ARC protection (APC1)

- (217) Sailor blue/High-vis yellow
- (249) Navy blue/High-vis yellow



Barcus 075VA2PIR
Knee pocket trousers, ARC protection (APC1)

- (217) Sailor blue/High-vis yellow
- (249) Navy blue/High-vis yellow



Ramea 009VA2PFB
Work jacket, ARC protection (APC1), medium risk (B2)

- (B98) Navy blue



Moreda 012VN3PFB
Knee pocket trousers, ARC protection (APC1), medium risk (B2)

- (B98) Navy blue



Olar 088VA2PFB
Bib & brace, ARC protection (APC1), medium risk (B2)

- (B98) Navy blue



Devona 017VN2PFB
Coveralls, ARC protection (APC1), medium risk (B2)

- (B98) Navy blue
- (C36) Orange



new Haumea 605UA2PFB
Work jacket, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey



new Helin 105UA2PFB
Knee pocket trousers, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey



new B-Helin 805UA2PFB
Bib & brace, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey



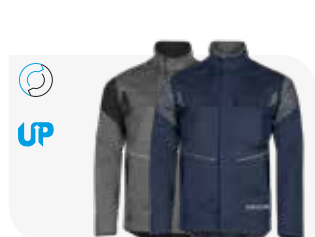
new Hadar 205UA2PFB
Coveralls, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey

FABRIC

SIO-SAFE™
ESSENTIAL **ECO**

50% FR cotton + 30% Tencel™ Lyocell + 19% Repreve® recycled polyester + 1% AST; ± 320 g/m²



new Orel 601UA2PJH

ECO work jacket, ARC protection (APC1)

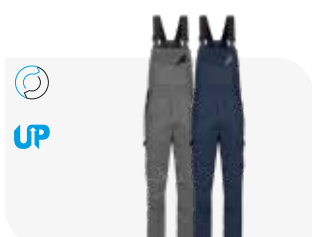
- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



new Ostro 101UA2PJH

ECO knee pocket trousers, ARC protection (APC1)

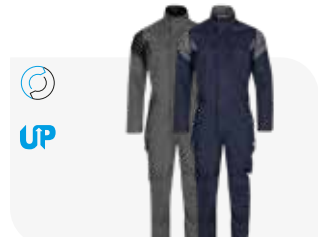
- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



new B-Ostro 801UA2PJH

ECO bib & brace, ARC protection (APC1)

- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



new Orcus 201UA2PJH

ECO coveralls, ARC protection (APC1)

- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



new Rodari 602UA2PJH

ECO work jacket, ARC protection (APC1), medium risk (B2)

- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



new Rigil 102UA2PJH

ECO knee pocket trousers, ARC protection (APC1), medium risk (B2)

- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



new B-Rigil 802UA2PJH

ECO bib & brace, ARC protection (APC1), medium risk (B2)

- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



new Donati 202UA2PJH

ECO coveralls, ARC protection (APC1), medium risk (B2)

- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



new Rodari Women 652UA2PJH

ECO women's work jacket, ARC protection (APC1), medium risk (B2)

- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



new Rigil Women 152UA2PJH

ECO women's knee pocket trousers, ARC protection (APC1), medium risk (B2)

- (650) Anthracite grey/Black
- (730) Navy blue/Anthracite grey



Jasper 086VA2PJH

ECO work jacket, ARC protection (APC1), medium risk (B3)

- (987) Navy blue/High-vis yellow



Calanques 084VA2PJH

ECO knee pocket trousers, ARC protection (APC1), medium risk (B2)

- (987) Navy blue/High-vis yellow



Rodari
602U
Rigil
102U

FABRIC

SIO-SAFE™
ESSENTIAL

79% FR cotton + 20% polyester
+ 1% AST; ± 350 g/m²



Obera

008VA2PFA

Work jacket,
ARC protection (APC1)

- (B98) Navy blue
- (H46) Royal blue
- (M44) Grey



Zarate

011VN2PFA

Knee pocket trousers,
ARC protection (APC1)

- (B98) Navy blue
- (H46) Royal blue
- (M44) Grey



Valera

014VN2PFA

Bib & brace,
ARC protection (APC1)

- (B98) Navy blue
- (H46) Royal blue
- (M44) Grey



Anaco

016VN2PFA

Coveralls, ARC protection (APC1)

- (B98) Navy blue



Montero

009VA2PFA

Work jacket, ARC protection
(APC1), medium risk (B2)

- (B98) Navy blue
- (H46) Royal blue
- (M44) Grey



Corinto

012VN3PFA

Knee pocket trousers,
ARC protection (APC1), medium
risk (B2)

- (B98) Navy blue
- (H46) Royal blue
- (M44) Grey



Micco

088VA2PFA

Bib & brace, ARC protection
(APC1), medium risk (B2)

- (B98) Navy blue



Carlow

017VN2PFA

Coveralls, ARC protection (APC1),
medium risk (B2)

- (B98) Navy blue
- (C36) Orange
- (H46) Royal blue
- (R26) Red



Oroya

072VA2PFA

Women's work jacket,
ARC protection (APC1), medium
risk (B2)

- (B98) Navy blue



Casma

073VA2PFA

Women's knee pocket trousers,
ARC protection (APC1), medium
risk (B2)

- (B98) Navy blue

OUTER DURABLES

SIO-SAFE™ ESSENTIAL SPARK

APC1

FABRIC

SIO-SAFE™
ESSENTIAL SPARK

79% FR cotton + 20% polyester
+ 1% AST; ± 450 g/m²



new Sedna 607UA2PFC

Work jacket, ARC protection (APC1), welding class 2

- (730) Navy blue/Anthracite grey



new Soyuz 107UA2PFC

Knee pocket trousers, ARC protection (APC1), welding class 2

- (730) Navy blue/Anthracite grey



Sedna
607U
Soyuz
107U

Sartis
079V
Rumes
080V



Inherent Flame protection

Products in this section are made with fibres that naturally resist flames. Their flame protection is built into the fabric at the fibre level and will not wash or wear out over time.

OUTER DURABLES

SIO-SAFE™ EXTRA ECO LIGHT FLEX

APC1

FABRIC

SIO-SAFE™
EXTRA ECO LIGHT FLEX

53% modacrylic + 30% Tencel™ Lyocell
+ 10% polyamide + 5% aramid + 2% AST; ± 265 g/m²



new Tello 601MA2OFF

ECO work jacket, stretch zones, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey



new Tyam 100MA2OFF

ECO service trousers, stretch zones, ARC protection (APC1), medium risk (B2)

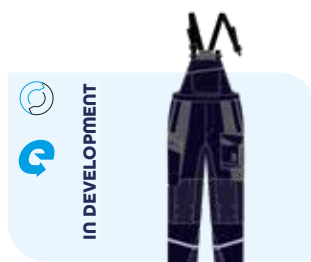
- (730) Navy blue/Anthracite grey



new Tadejar 101MA2OFF

ECO knee pocket trousers, stretch zones, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey



B-Tadejar 801M

ECO bib & brace, stretch zones, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey



Tokyo 201M

ECO coveralls, stretch zones, ARC protection (APC1), medium risk (B2)

- (730) Navy blue/Anthracite grey



FABRIC

SIO-SAFE™
EXTRA ECO

-PF9: 54% modacrylic + 45% Tencel™ Lyocell
+ 1% AST; ± 300 g/m²

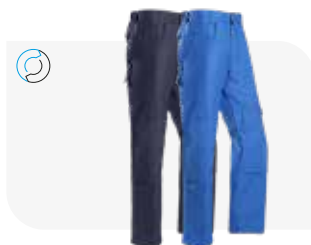


Modena

019VA2PF9

ECO work jacket,
ARC protection (APC1)

- (B98) Navy blue
- (H46) Royal blue

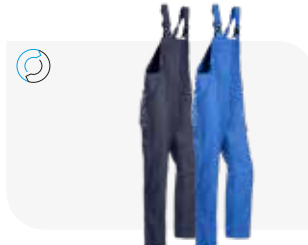


Varese

021VN2PF9

ECO knee pocket trousers,
ARC protection (APC1)

- (B98) Navy blue
- (H46) Royal blue



Gramat

023VN2PF9

ECO bib & brace,
ARC protection (APC1)

- (B98) Navy blue
- (H46) Royal blue



new Atiras

611UA2PF9

ECO work jacket,
ARC protection (APC1)

- (350) Anthracite grey/Black
- (523) Navy blue/Anthracite grey



new Astron

111UA2PF9

ECO knee pocket trousers,
ARC protection (APC1)

- (350) Anthracite grey/Black
- (523) Navy blue/Anthracite grey



new B-Astron

811UA2PF9

ECO bib & brace,
ARC protection (APC1)

- (350) Anthracite grey/Black
- (523) Navy blue/Anthracite grey

OUTER DURABLES

SIO-SAFE™ EXTRA ECO

APC1



Sartis 079VA2PF9
 ECO work jacket, ARC protection (APC1), medium risk (B2)
 • (B98) Navy blue



Rumes 080VA2PF9
 ECO knee pocket trousers, ARC protection (APC1), medium risk (B2)
 • (B98) Navy blue



Grimma 082VA2PF9
 ECO bib & brace, ARC protection (APC1), medium risk (B2)
 • (B98) Navy blue



Couvin 031VN2PF9
 ECO coveralls, ARC protection (APC1), medium risk (B2)
 • (B98) Navy blue



new Bennu 612UA2PF9
 ECO work jacket, ARC protection (APC1), medium risk (B2)
 • (350) Anthracite grey/Black
 • (523) Navy blue/Anthracite grey



new Barnard 112UA2PF9
 ECO knee pocket trousers, ARC protection (APC1), medium risk (B2)
 • (350) Anthracite grey/Black
 • (523) Navy blue/Anthracite grey



new B-Barnard 812UA2PF9
 ECO bib & brace, ARC protection (APC1), medium risk (B2)
 • (350) Anthracite grey/Black
 • (523) Navy blue/Anthracite grey



new Borelly 212UA2PF9
 ECO coveralls, ARC protection (APC1), medium risk (B2)
 • (350) Anthracite grey/Black
 • (523) Navy blue/Anthracite grey



new Bennu Women 662UA2PF9
 ECO women's work jacket, ARC protection (APC1), medium risk (B2)
 • (350) Anthracite grey/Black
 • (523) Navy blue/Anthracite grey



new Barnard Women 162UA2PF9
 ECO women's knee pocket trousers, ARC protection (APC1), medium risk (B2)
 • (350) Anthracite grey/Black
 • (523) Navy blue/Anthracite grey

SIO-SAFE™ SUPRA

APC2

FABRIC

SIO-SAFE™ SUPRA

65% Lenzing™ FR + + 34% aramid + 1% AST; ± 250 g/m²

Lining: 64% Lenzing™ FR + 35% aramid + 1% AST; ± 150 g/m²



Godern 057VA2PIT
 Work jacket, ARC protection (APC2)
 • (B98) Navy blue



Hanfeld 058VA2PIT
 Service trousers, ARC protection (APC2)
 • (B98) Navy blue

Fondal
7429
Ulvik
7277



Inherent Flame protection

Products in this section are made with fibres that naturally resist flames. Their flame protection is built into the fabric at the fibre level and will not wash or wear out over time.

OUTER RAINWEAR

SIOPOR® EXCELL

APC1

FABRIC

SIOPOR® EXCELL

3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU membrane + inherent FR knitting; ± 280 g/m²







Fondal
Rain jacket, ARC protection (APC1)
• (B90) Navy blue



Grindal
Rain jacket, ARC protection (APC1)
• (B75) Navy blue



Ulvik
Rain trousers, ARC protection (APC1)
• (B75) Navy blue

SIO-SAFE™ AQUA ECO LIGHT FLEX





APC2

FABRIC

SIO-SAFE™ AQUA ECO LIGHT FLEX

2-layer fabric: 35% Lenzing™ FR + 20% Tencel™ Lyocell + 27% modacrylic + 16% aramid + 2% AST + breathable PU laminate; ± 275 g/m²

Lining rain items: 50% aramid + 50% Lenzing™ FR; ± 120 g/m²


new Montar
ECO rain jacket, ARC protection (APC2), medium risk (B2)
• (730) Navy blue/Anthracite grey

SIO-SAFE™ AQUA


APC2

FABRIC

SIO-SAFE™ AQUA

2-layer fabric: 60% modacrylic + 38% FR cotton + 2% AST - ripstop with PU laminate; ± 310 g/m²

Lining: 100% FR cotton; ± 185 g/m²




Newton
Rain jacket, ARC protection (APC2)
• (B50) Blue

Multinorm ARC



ARC medium risk EN 17353 AB &
ARC high-vis EN ISO 20471



ARC medium risk EN 17353 AB



OPTIONAL



ARC high-vis EN ISO 20471



OPTIONAL



BODYWEAR

ARC POLO SHIRTS & SHIRTS



Farnik 311M
 ECO polo shirt, long sleeves, ARC protection (APC1), medium risk (AB3)
 • (751) Navy blue/High-vis yellow



new Riner 312MA2OIP
 Shirt, long sleeves, ARC protection (APC1), medium risk (AB3)
 • (751) Navy blue/High-vis yellow



Elgin 527AA2MR2
 High-vis polo shirt, long sleeves, ARC protection (APC1)
 • (FY1) High-vis yellow



Augustine 807AA2MR2
 Women's high-vis polo shirt, long sleeves, ARC protection (APC1)
 • (FY1) High-vis yellow



Ardva 542AA2MR2
 High-vis polo shirt, long sleeves, ARC protection (APC1)
 • (278) High-vis yellow/Navy blue



Epsom 742AA2MF4
 High-vis polo shirt, long sleeves, ARC protection (APC1)
 • (065) High-vis yellow/Navy blue



Lerby 554AA21P0
 High-vis polo shirt, long sleeves, ARC protection (APC1)
 • (FC1) High-vis orange



Amelia 806AA21P0
 Women's high-vis polo shirt, long sleeves, ARC protection (APC1)
 • (FC1) High-vis orange



Dronten 610AA21P0
 High-vis polo shirt (RWS), long sleeves, ARC protection (APC1)
 • (FC1) High-vis orange



Fillon 321M
 ECO high-vis polo shirt, long sleeves, ARC protection (APC1)
 • (746) High-vis yellow/Navy blue
 • (748) High-vis orange/Navy blue



new Rayane 322MA2OIP
 High-vis shirt, long sleeves, ARC protection (APC1)
 • (746) High-vis yellow/Navy blue



Colne 068VA2PIC
 High-vis shirt, long sleeves, ARC protection (APC1)
 • (049) High-vis yellow/Navy blue

THERMALS

ARC SWEATSHIRTS & FLEECE JACKETS



new Neko 410MA2MF8

ECO sweatshirt, half zip, ARC protection (APC1), medium risk (AB3)

- (751) Navy blue/High-vis yellow



Dimas 411M

Sweatshirt, full zip, ARC protection (APC1), medium risk (AB3)

- (751) Navy blue/High-vis yellow



Arlier 9896N3TF7

High-vis fleece jacket, ARC protection (APC1)

- (278) High-vis yellow/Navy blue



Corran 616AA2MR5

High-vis sweatshirt, short zip, ARC protection (APC1)

- (278) High-vis yellow/Navy blue



Kurow 650AA2MPJ

High-vis sweatshirt, ARC protection (APC1)

- (279) High-vis orange/Navy blue



new Nilson 420MA2MF8

ECO high-vis sweatshirt, half zip, ARC protection (APC1)

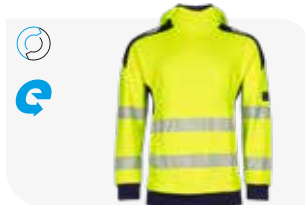
- (746) High-vis yellow/Navy blue



Dutton 421M

High-vis sweatshirt, full zip, ARC protection (APC1)

- (746) High-vis yellow/Navy blue
- (748) High-vis orange/Navy blue



new Klimker 422MA2MPL

ECO high-vis hoodie, ARC protection (APC2)

- (746) High-vis yellow/Navy blue



Caster 423M

High-vis sweatshirt, ARC protection (APC1)

- (746) High-vis yellow/Navy blue



Nilson (O) 430M

High-vis sweatshirt, half zip, ARC protection (APC1)

- (748) High-vis orange/Navy blue

THERMALS

ARC 3L SOFTSHELL JACKETS



new Pagonis 510MA2TV1

ECO softshell jacket, ARC protection (APC1), medium risk (AB3)

- (751) Navy blue/High-vis yellow



Playford 9633N2TV4

High-vis softshell jacket, ARC protection (APC1)

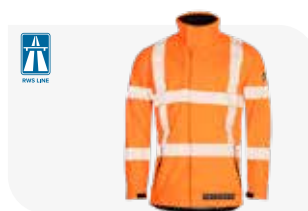
- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue
- (952) High-vis yellow/Grey



Heika 7332A2TV4

Women's high-vis softshell jacket, ARC protection (APC1)

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



Hollum 7334A2TV4

High-vis softshell jacket (RWS), ARC protection (APC1)

- (FC1) High-vis orange



new Pinton 520MA2TV1

ECO high-vis softshell jacket, ARC protection (APC1)

- (746) High-vis yellow/Navy blue
- (748) High-vis orange/Navy blue



new Yulo 521MA2TV1

ECO high-vis winter softshell jacket, ARC protection (APC2)

- (746) High-vis yellow/Navy blue



new Zabel 522MA2TV2

ECO high-vis softshell jacket, ARC protection (APC2)

- (746) High-vis yellow/Navy blue



Zabel (O) 532M

ECO high-vis softshell jacket, ARC protection (APC2)

- (748) High-vis orange/Navy blue

Vendat
010V



Treated flame protection

Products in this section are made with fibres that naturally resist flames. Their flame protection is built into the fabric at the fibre level and will not wash or wear out over time.

OUTER DURABLES

SIO-SAFE™ ESSENTIAL LIGHT

FABRIC

SIO-SAFE™
ESSENTIAL LIGHT

PFB: 79% FR cotton + 20% polyester + 1% AST; ± 260 g/m²



Vendat

010VA2PFB

High-vis work jacket, ARC protection (APC1)

- (049) High-vis yellow/Navy blue



Ambok

013VN2PFB

Knee pocket trousers, ARC protection (APC1), high-vis class 2

- (049) High-vis yellow/Navy blue



Macas

018VN3PFB

Coveralls, ARC protection (APC1), high-vis class 3

- (049) High-vis yellow/Navy blue



new Ahil

606UA2PFB

High-vis work jacket, ARC protection (APC1)

- (746) High-vis yellow/Navy blue



new Atik

106UA2PFB

Knee pocket trousers, ARC protection (APC1), high-vis class 2

- (746) High-vis yellow/Navy blue



new Lempo

206UA2PFB

Coveralls, ARC protection (APC1), high-vis class 3

- (746) High-vis yellow/Navy blue

OUTER DURABLES

SIO-SAFE™ ESSENTIAL ECO

FABRIC

SIO-SAFE™ ESSENTIAL ECO

50% FR cotton + 30% Tencel™ Lyocell + 19%
Repreve® recycled polyester + 1% AST; ± 320 g/m²



Komodo

087VA2PJH

ECO high-vis work jacket, ARC
protection (APC1)

- (049) High-vis yellow/Navy blue



Rondane

085VA2PJH

ECO knee pocket trousers, ARC
protection (APC1), high-vis class 2

- (049) High-vis yellow/Navy blue



new Norwan

603UA2PJH

ECO work jacket, ARC protection
(APC1), medium risk (AB3)

- (751) Navy blue/High-vis yellow



new Navi

103UA2PJH

ECO knee pocket trousers, ARC
protection (APC1), high-vis class 1

- (751) Navy blue/High-vis yellow



new B-navi

803UA2PJH

ECO bib & brace, ARC protection
(APC1), high-vis class 1

- (751) Navy blue/High-vis yellow



new Nereus

203UA2PJH

ECO coveralls, ARC protection
(APC1), medium risk (AB3)

- (751) Navy blue/High-vis yellow

OUTER DURABLES

SIO-SAFE™ ESSENTIAL ECO



Acrux Women 654U
Anser Women 154U



new Acrux 604UA2PJH
ECO high-vis work jacket, ARC protection (APC1)
• (746) High-vis yellow/Navy blue



new Anser 104UA2PJH
ECO knee pocket trousers, ARC protection (APC1), high-vis class 2
• (746) High-vis yellow/Navy blue



new B-Anser 804UA2PJH
ECO bib & brace, ARC protection (APC1), high-vis class 2
• (746) High-vis yellow/Navy blue



new Kaidun 204UA2PJH
ECO coveralls, ARC protection (APC1), high-vis class 3
• (746) High-vis yellow/Navy blue



new Acrux Women 654UA2PJH
ECO women's high-vis work jacket, ARC protection (APC1)
• (746) High-vis yellow/Navy blue



new Anser Women 154UA2PJH
ECO women's knee pocket trousers, ARC protection (APC1), high-vis class 2
• (746) High-vis yellow/Navy blue

FABRIC

SIO-SAFE™
ESSENTIAL

79% FR cotton + 20% polyester
+ 1% AST; ± 350 g/m²



Millau

010VA2PFA

High-vis work jacket, ARC protection (APC1)

- (049) High-vis yellow/Navy blue



Royan

013VN2PFA

Knee pocket trousers, ARC protection (APC1), high-vis class 2

- (049) High-vis yellow/Navy blue



Bayonne

015VN2PFA

Bib & brace, ARC protection (APC1), high-vis class 2

- (049) High-vis yellow/Navy blue



Autun

018VN3PFA

Coveralls, ARC protection (APC1), high-vis class 3

- (049) High-vis yellow/Navy blue



Kasie

066VA2PFA

Women's high-vis work jacket, ARC protection (APC1)

- (049) High-vis yellow/Navy blue



Lesha

067VA2PFA

Women's knee pocket trousers, ARC protection (APC1), high-vis class 2

- (049) High-vis yellow/Navy blue



Autun
018V



Inherent flame protection

Products in this section are made with fibres that naturally resist flames. Their flame protection is built into the fabric at the fibre level and will not wash or wear out over time.

SIO-SAFE™ EXTRA LIGHT

APC1

FABRIC

SIO-SAFE™
EXTRA LIGHT

57% aramid + 42% polyester + 1% AST; ± 260 g/m²



Orlu 020VA2PIP
High-vis work jacket, ARC protection (APC1)

- (048) High-vis orange/Navy blue
- (049) High-vis yellow/Navy blue



Bakki 022VN2PIP
Knee pocket trousers, ARC protection (APC1), high-vis class 2

- (048) High-vis orange/Navy blue
- (049) High-vis yellow/Navy blue



Mornant 026VN2PIP
Coveralls, ARC protection (APC1), high-vis class 3

- (048) High-vis orange/Navy blue



Warwick 892VC2PIP
Coveralls, ARC protection (APC1), high-vis class 3

- (FC1) High-vis orange



Ingon 077VA2PIP
High-vis work jacket, ARC protection (APC1)

- (FC1) High-vis orange



Malton 078VA2PIP
Knee pocket trousers, ARC protection (APC1), high-vis class 2

- (FC1) High-vis orange



Empe 081VA2PIP
Knee pocket trousers, ARC protection (APC1), high-vis class 2 (RWS)

- (FC1) High-vis orange



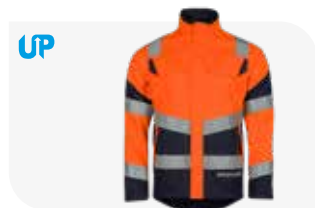
Marrum 850VA2PIP
Coveralls, ARC protection (APC1), high-vis class 3 (RWS)

- (FC1) High-vis orange

OUTER DURABLES

SIO-SAFE™ EXTRA LIGHT

APC1



new Pictor 616UA2PIP

High-vis work jacket, ARC protection (APC1)
 • (748) High-vis orange/Navy blue



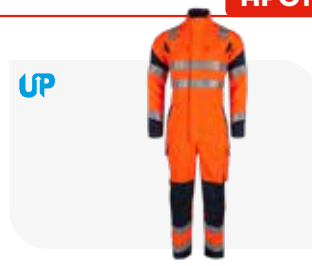
new Stribor 116UA2PIP

Knee pocket trousers, ARC protection (APC1), high-vis class 2
 • (748) High-vis orange/Navy blue



new B-Stribor 816UA2PIP

Bib & brace, ARC protection (APC1), high-vis class 2
 • (748) High-vis orange/Navy blue



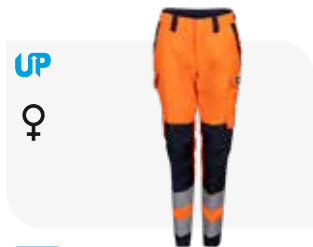
new Fusor 216UA2PIP

Coveralls, ARC protection (APC1), high-vis class 3
 • (748) High-vis orange/Navy blue



new Pictor Women 666UA2PIP

Women's high-vis work jacket, ARC protection (APC1)
 • (748) High-vis orange/Navy blue



new Stribor Women 166UA2PIP

Women's knee pocket trousers, ARC protection (APC1), high-vis class 2
 • (748) High-vis orange/Navy blue



new Alcor 618UA2PIP

High-vis work jacket, ARC protection (APC1)
 • (FC1) High-vis orange



new Regor 118UA2PIP

Knee pocket trousers, ARC protection (APC1), high-vis class 2
 • (FC1) High-vis orange



new Hunor 218UA2PIP

Coveralls, ARC protection (APC1), high-vis class 3
 • (FC1) High-vis orange



new Alcor Women 668UA2PIP

Women's high-vis work jacket, ARC protection (APC1)
 • (FC1) High-vis orange



new Regor Women 168UA2PIP

Women's knee pocket trousers, ARC protection (APC1), high-vis class 2
 • (FC1) High-vis orange

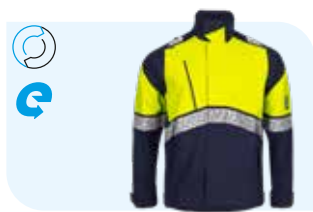
OUTER DURABLES

SIO-SAFE™ EXTRA ECO LIGHT FLEX

FABRIC

SIO-SAFE™
EXTRA ECO LIGHT FLEX

53% modacrylic + 30% Tencel™ Lyocell
+ 10% polyamide + 5% aramid + 2% AST; ± 265 g/m²



new Boza 611MA2OFP

ECO work jacket, stretch zones, ARC protection (APC1), medium risk (AB3)

- (751) Navy blue/High-vis yellow



new Byles 110MA2OFP

ECO service trousers, stretch zones, ARC protection (APC1), high-vis class 1

- (751) Navy blue/High-vis yellow



new Borly 111MA2OFP

ECO knee pocket trousers, stretch zones, ARC protection (APC1), high-vis class 1

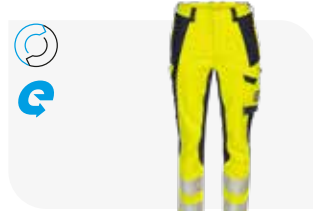
- (751) Navy blue/High-vis yellow



new Vanout 621MA2OFP

ECO high-vis work jacket, stretch zones, ARC protection (APC1)

- (746) High-vis yellow/Navy blue



new Vitsor 120MA2OFP

ECO service trousers, stretch zones, ARC protection (APC1), high-vis class 2

- (746) High-vis yellow/Navy blue



new Voney 121MA2OFP

ECO knee pocket trousers, stretch zones, ARC protection (APC1), high-vis class 2

- (746) High-vis yellow/Navy blue



B-Voney 821M

ECO bib & brace, stretch zones, ARC protection (APC1), high-vis class 2

- (746) High-vis yellow/Navy blue

FUTURE MOVE: HIGH-VIS ORANGE ARTICLES ARE ON THE HORIZON.



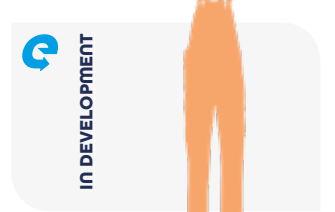
FUTURE MOVE



FUTURE MOVE



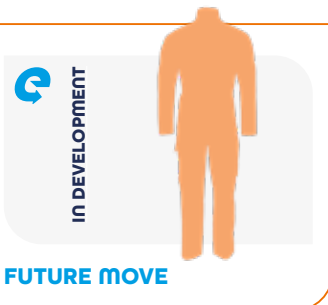
FUTURE MOVE



FUTURE MOVE



Vanlie 221M
ECO coveralls, stretch zones,
ARC protection (APC1),
high-vis class 3
■ (746) High-vis yellow/Navy blue



OUTER DURABLES

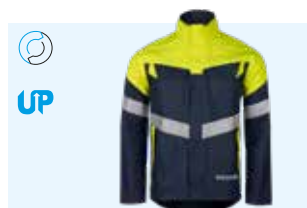
SIO-SAFE™ EXTRA ECO

APC1

FABRIC

**SIO-SAFE™
EXTRA ECO**

-PF9: 54% modacrylic + 45% Tencel™ Lyocell
+ 1% AST; ± 300 g/m²



new Timir 613UA2PF9

ECO work jacket, ARC protection (APC1), medium risk (AB3)

- (987) Navy blue/High-vis yellow



new Tokai 113UA2PF9

ECO knee pocket trousers, ARC protection (APC1), high-vis class 1

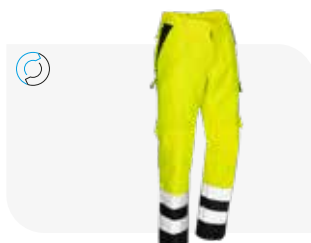
- (987) Navy blue/High-vis yellow



Reggio 020VA2PF9

ECO high-vis work jacket, ARC protection (APC1)

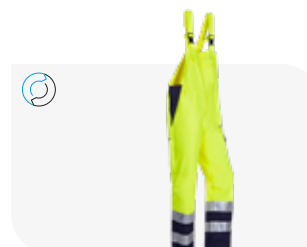
- (049) High-vis yellow/Navy blue



Matour 022VN2PF9

ECO knee pocket trousers, ARC protection (APC1), high-vis class 2

- (049) High-vis yellow/Navy blue



Ambier 024VN2PF9

ECO bib & brace, ARC protection (APC1), high-vis class 2

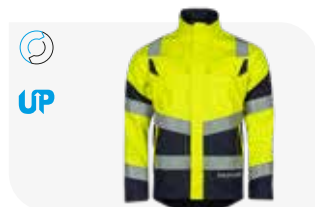
- (049) High-vis yellow/Navy blue



Fareins 026VN2PF9

ECO coveralls, ARC protection (APC1), high-vis class 3

- (049) High-vis yellow/Navy blue



new Merak 614UA2PF9

ECO high-vis work jacket, ARC protection (APC1)

- (049) High-vis yellow/Navy blue



new Mizar 114UA2PF9

ECO knee pocket trousers, ARC protection (APC1), high-vis class 2

- (049) High-vis yellow/Navy blue



new B-Mizar 814UA2PF9

ECO bib & brace, ARC protection (APC1), high-vis class 2

- (049) High-vis yellow/Navy blue



new Metis 214UA2PF9

ECO coveralls, ARC protection (APC1), high-vis class 3

- (049) High-vis yellow/Navy blue



new Merak Women 664UA2PF9

ECO women's high-vis work jacket, ARC protection (APC1)

- (049) High-vis yellow/Navy blue



new Mizar Women 164UA2PF9

ECO women's knee pocket trousers, ARC protection (APC1), high-vis class 2

- (049) High-vis yellow/Navy blue

OUTER DURABLES

SIO-SAFE™ EXTRA

APC1

FABRIC

SIO-SAFE™
EXTRA

31% polyester + 28% modacrylic + 20% aramid
+ 20% viscose FR + 1% AST; ± 320 g/m²



Larrau

020VA2PFD

High-vis work jacket, ARC protection (APC1)

- (048) High-vis orange/Navy blue



Arudy

022VN2PFD

Knee pocket trousers, ARC protection (APC1), high-vis class 2

- (048) High-vis orange/Navy blue



Viana

024VN2PFD

Bib & brace, ARC protection (APC1), high-vis class 2

- (048) High-vis orange/Navy blue



FABRIC

**SIO-SAFE™
SUPRA**

65% Lenzing™ FR + 34% aramid
+ 1% AST; ± 250 g/m²

Lining: 64% Lenzing™ FR + 35% aramid
+ 1% AST; ± 150 g/m²




Lobau 059VA2PIT
High-vis work jacket, ARC protection (APC2)
 • (049) High-vis yellow/Navy blue



Karden 060VA2PIT
Service trousers, ARC protection (APC2), high-vis class 2
 • (049) High-vis yellow/Navy blue

FABRIC

**SIO-SAFE™
EXTRA**

31% polyester + 28% modacrylic + 20% aramid
+ 20% viscose FR + 1% AST; ± 320 g/m²

Lining: 64% Lenzing™ FR + 35% aramid + 1%
AST; ± 150 g/m²




Pthal 061VA2PFD
High-vis work jacket, ARC protection (APC2)
 • (048) High-vis orange/Navy blue



Leste 062VA2PFD
Service trousers, ARC protection (APC2), high-vis class 2
 • (048) High-vis orange/Navy blue



Lobau
059V
Karden
060V

Torvik
7330
Hovi
7276



INHERENT FLAME PROTECTION

Products in this section are made with fibres that naturally resist flames. Their flame protection is built into the fabric at the fibre level and will not wash or wear out over time.

OUTER RAINWEAR

SIOPOR® EXCELL ECO FLEX

APC1

FABRIC

SIOPOR®
EXCELL^{ECO} FLEX

Fabric is in development.





Panathon 725M
ECO high-vis hardshell jacket, ARC protection (APC1)

- (746) High-vis yellow/Navy blue
- (748) High-vis orange/Navy blue



SIOPOR® EXCELL

APC1

FABRIC

SIOPOR®
EXCELL

3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU membrane + inherent FR knitting; ± 280 g/m²


Falcon 7229A2ET2
High-vis rain jacket, ARC protection (APC1)

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



Kaldvik 7329A2ET2
High-vis rain jacket, ARC protection (APC1)

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



Torvik 7330A2ET2
High-vis rain jacket, ARC protection (APC1)

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue
- (952) High-vis yellow/Grey



Vaski 7331A2ET2
Women's high-vis rain jacket, ARC protection (APC1)

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



Beltrum 7333A2ET2
High-vis rain jacket (RWS), ARC protection (APC1)

- (FC1) High-vis orange



Hovi 7276A2ET2
Rain trousers, ARC protection (APC1), high-vis class 1

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue
- (952) High-vis yellow/Grey



Winchester 1107A2ET2
Rain bib & brace, ARC protection (APC1), high-vis class 2

- (FC1) High-vis orange
- (FY1) High-vis yellow



Aksdal 5908A2ET2
Rain coveralls, ARC protection (APC1), high-vis class 3

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue

FABRIC

SIOPOR®
EXCELL

3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU membrane + inherent FR knitting; ± 280 g/m²

Detachable lining Frovik: Double-sided fleece: 58,8% modacrylic + 39,2% FR cotton + 2% AST; ± 260 g/m²

Lining Talsi + Alvin: 50% viscose + 49% aramid + 1% AST; ± 130 g/m²

Lining Bjordal: 100% FR cotton ripstop; ± 180g/m² + 100% polyester padding with FR finish; ± 150g/m²



Frovik 8524A2ET2

High-vis winter bomber jacket, ARC protection (APC2)

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



Talsi 7530A2ET2

High-vis rain jacket, ARC protection (APC2)

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



Alvin 4025A2ET2

Rain trousers, ARC protection (APC2), high-vis class 1

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue



Bjordal 5909A2ET2

Winter coveralls, ARC protection (APC2), high-vis class 3

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue

FABRIC

SIO-SAFE™
AQUA

2-layer fabric: 60% modacrylic + 38% FR cotton + 2% AST - ripstop with PU laminate; ± 310 g/m²

Lining: 100% FR cotton; ± 185 g/m²



Nash 7227N2LK2

High-vis rain jacket, ARC protection (APC2)

- (143) High-vis yellow/Navy blue



Kelford 1005A2LK2

High-vis rain bomber jacket, ARC protection (APC2)

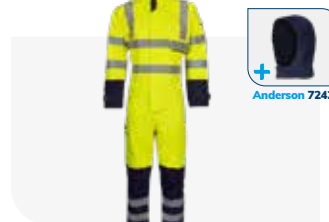
- (143) High-vis yellow/Navy blue



Pedley 1004A2LK2

Rain bib & brace, ARC protection (APC2), high-vis class 1

- (143) High-vis yellow/Navy blue



Bowes 1006A2LK2

Rain coveralls, ARC protection (APC2), high-vis class 3

- (143) High-vis yellow/Navy blue

OUTER RAINWEAR

SIO-SAFE™ AQUA ECO LIGHT FLEX





APC2


FABRIC

SIO-SAFE™
AQUA ECO LIGHT FLEX

2-layer fabric: 35% Lenzing™ FR + 20% Tencel™ Lyocell + 27% modacrylic + 16% aramid + 2% AST + breathable PU laminate; ± 275 g/m²

Lining rain items: 50% aramid + 50% Lenzing™ FR; ± 120 g/m²
Lining winter items: 50% FR cotton + 50% Tencel™ Lyocell; ± 185 g/m²
Padding winter items: 100% polyester + FR finish; ± 80 g/m² (sleeves) ± 150 g/m² (body)





new Japrox 722MA2LKM
ECO high-vis rain jacket, ARC protection (APC2)
• (746) High-vis yellow/Navy blue



new Berlox 723MA2LKM
ECO high-vis winter bomber jacket, ARC protection (APC2)
• (278) High-vis yellow/Navy blue



new Wemrox 724MA2LKM
ECO high-vis winter parka, ARC protection (APC2)
• (746) High-vis yellow/Navy blue



new Amstor 122MA2LKM
ECO rain trousers, ARC protection (APC2), high-vis class 2
• (746) High-vis yellow/Navy blue

FUTURE MOVE: HIGH-VIS ORANGE ARTICLES ARE ON THE HORIZON.



FUTURE MOVE



FUTURE MOVE



FUTURE MOVE

SIO-SAFE™ EXTRA ECO

APC2

FABRIC

SIO-SAFE™
EXTRA ECO

-PJD: 51% modacrylic + 43% Tencel™ Lyocell + 5% aramid + 1% AST; ± 245g/m²
Lining: 100% FR cotton; ± 185 g/m²






Glacier 7297A2PJD
ECO high-vis rain jacket, ARC protection (APC2)
• (278) High-vis yellow/Navy blue



ARC Protection Levels - Single Garments

	TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM ²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2
BODYWEAR	Underwear AMF2	220 g/m ²	462A, 463A	5,7	1	5,1	79,2	32,1	•	
	Polo-shirts AMR2A	220 g/m ²	496A, 527A, 542A, 581A, 807A	6,6 (EBT)	1	5,9		30,1	•	
	Polo shirts A1P0	215g/m ²	554A, 610A, 806A	5,5	1	4,9			•	
	Polo shirts AMF4	230g/m ²	580A, 742A	14,7 (EBT)	2	10			•	
	Shirts APIC	180 g/m ²	065V, 068V, 076V	6,9	1	6,4			•	
THERMALS	Sweater AMR5	310g/m ²	549A, 616A, 635A	14 (EBT)	2	12		29,1	•	
	Sweater AMPJ	310g/m ²	650A	8,2	2	7,2			•	
	Fleeces ATF7	350g/m ²	7690, 9854, 9896	19 (EBT)	2	16		31,4	•	
	Softshells ATV4	350g/m ²	7332, 7334, 9705, 9633, 9634	24,3	2	20	90,6	28,4	•	
DURABLES	Sio-Safe™ Essential Light APIR	245g/m ²	074V, 075V	8,6	2	6		28,8	•	
	Sio-Safe™ Essential Light APFB	260g/m ²	009V, 010V, 012V, 013V, 017V, 018V, 088V, 105U, 106U, 205U, 206U, 605U, 606U, 805U	9,4	2	8,2			•	
	Sio-Safe™ Essential APFA	350g/m ²	008V, 009V, 010V, 011V, 012V, 013V, 014V, 015V, 016V, 017V, 018V, 066V, 067V, 072V, 073V, 088V	15,2	2	11,7			•	
	Sio-Safe™ Essential Spark APFC0001X	450g/m ²	607U, 107U	27	2	25			•	
	Sio-Safe™ Essential Eco APIH	320g/m ²	084V, 085V, 086V, 087V, 101U, 102U, 103U, 104U, 152U, 154U, 201U, 202U, 203U, 204U, 601U, 602U, 603U, 604U, 652U, 654U, 801U, 802U, 803U, 804U	11	2	9,7			•	
	Sio-Safe™ Extra Light APIP	260g/m ²	020V, 022V, 026V, 077V, 078V, 081V, 850V, 892V, 116U, 118U, 166U, 168U, 216U, 218U, 616U, 618U, 666U, 668U, 816U	8	2	7			•	
	Sio-Safe™ Extra Eco APF9	300g/m ²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V, 079V, 080V, 082V, 111U, 112U, 113U, 114U, 162U, 164U, 212U, 214U, 611U, 612U, 613U, 614U, 662U, 664U, 811U, 812U, 814U	8,8	2	7,6			•	
	Sio-Safe™ Extra / APFD	320g/m ²	020V, 022V, 024V	8,8	2	7,6		25,6	•	
	Sio-Safe™ Supra APIT (with lining)	400g/m ²	057V, 058V, 059V, 060V	20	2	20				•
	Sio-Safe™ Aqua ALK2 (with lining)	495g/m ²	7227, 7240, 1005, 1004, 1006	40,5	4	36,6	93,5	28,4 (without lining)		•
RAINWEAR	Siopor® ExcellArc AET2 (without lining)	270g/m ²	1107, 5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430, 7276, 7277	9,1	2	8,3			•	
	Siopor® ExcellArc AET2 (with lining APVF)	400g/m ²	7530, 4025	28	3	26				•
	Siopor® ExcellArc AET2 (with detachable lining ATF6)	530g/m ²	8524	38 (EBT)	3	33				•
	Siopor® ExcellArc AET2 (with winter lining All2)	610g/m ²	5909	40	4	34				•
	Sio-Safe™ Extra Eco APIJD (with linings)	550g/m ²	7297	22	2	20				•

Italic & • = Deducted

Bold & • = Tested

ARC Configurator

Build your protection, layer by layer

ARC flash protection works best as a system. Each ARC-rated garment contributes to the overall safety of the wearer, and combining layers significantly increases protection. With the ARC configurator, you can easily select the right garments for your risk level and work environment in line with EN 61482-2.



Configure your ARC outfit

Use the ARC configurator on sioenpro.com or the overviews in the following pages to explore which combinations of Sioen PRO ARC class 1 garments provide **ARC class 2 protection** when worn together.

Combine different protective layers



1

ARC bodywear

Moisture-regulating base garments that keep you dry and comfortable



2

ARC thermals

Insulating garments that keep you warm in cold conditions

Why layering matters

When different ARC-rated garments are worn together, the overall protective performance will be higher than that of the individual items. Not only does every layer add to the ARC protection, but the air trapped between garments also acts as insulation against heat. This system gives workers flexibility: for high-risk tasks, wear multiple layers; for lower-risk work, remove a layer to reduce bulk while still maintaining certified protection.

Example: A class 1 long-sleeved polo worn together with class 1 workwear achieves class 2 protection. When the higher level isn't required, one garment can be removed, returning to class 1 protection.

How arc protection is tested and certified

ARC-rated protective clothing is certified according to EN 61482-2. Depending on the test method:

- The box test (IEC 61482-1-2) assigns garments an ARC Protection Class (APC 1 or APC 2).
- The open ARC test (IEC 61482-1-1) assigns garments an ARC rating expressed as ATPV, EBT or ELIM values.

When garments are tested in combination, the overall protection level of the clothing system will be higher than the protection provided by each garment individually. This demonstrates the importance of layering ARC-rated garments that have been tested together.



3

ARC outer layer – durables

Hard-wearing outerwear with excellent resistance to wear-and-tear



4



ARC outer layer – rainwear

Weatherproof garments that keep you dry in wet working conditions



ARC Configurator | First layer ARC Bodywear

Some examples with **ARC bodywear as a first layer.**



Example 01

First layer: Shirt - 065VAPIC		+	Second layer: Sio-Safe™ Extra Eco - 611UA2PF9	
				
IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 6,4 cal/cm ² (ELIM) (tested) 6,9 cal/cm ² (ATPV) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 7,6 cal/cm ² (ELIM) (tested) 8,8 cal/cm ² (ATPV) (tested)
065VAPIC + 611UA2PF9				
IEC 61482-1-2: Class 2 (tested)		=	IEC 61482-1-1: 16 cal/cm ² (ELIM) (tested) 18 cal/cm ² (ATPV) (tested)	

Example 02

First layer: Polo-Shirt - 527AA2MR2		+	Second layer: Softshell - 9633A2TV4	
				
IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 5,9 cal/cm ² (ELIM) (tested) 6,6 cal/cm ² (EBT) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 20 cal/cm ² (ELIM) (tested) 24,3 cal/cm ² (ATPV) (tested)
527AA2MR2 + 9633A2TV4				
IEC 61482-1-2: Class 2 (tested)		=	IEC 61482-1-1: 42,2 cal/cm ² (ELIM) (tested) 44,9 cal/cm ² (ATPV) (tested)	

Example 03

First layer: Shirt - 068VA2PIC		+	Second layer: Sio-Safe™ Extra Eco - 614UA2PF9	
				
IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 6,4 cal/cm ² (ELIM) (tested) 6,9 cal/cm ² (ATPV) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 7,6 cal/cm ² (ELIM) (tested) 8,8 cal/cm ² (ATPV) (tested)
068VA2PIC + 614UA2PF9				
IEC 61482-1-2: Class 2 (tested)		=	IEC 61482-1-1: 16 cal/cm ² (ELIM) (tested) 18 cal/cm ² (ATPV) (tested)	

Please find the configuration options that are possible when using **ARC bodywear as a first layer** in your multilayer garment configuration below.

FIRST LAYER			SECOND LAYER			COMBINATION								
TYPE	WEIGHT	STYLES	TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM ²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2		
Underwear AMF2	220 g/m ²	462A, 463A	Polo-shirts AMR2A	220 g/m ²	496A, 527A, 542A, 581A, 807A	15,2 (EBT)	2	14	89		•			
			Polo-shirt A1P0	215 g/m ²	554A, 610A, 806A	11,2	2	10,0			•			
			Polo-shirts AMF4	230 g/m ²	580A, 742A	35 (EBT)	3	26				•		
			Shirts APIC	180 g/m ²	065V, 068V, 076V	12,6	2	11,5				•		
			Sweater AMR5	310 g/m ²	549A, 616A, 635A	30,8 (EBT)	3	29	92,5				•	
			Sweater AMPJ	350 g/m ²	650A	13,9	2	12,3				•		
			Fleece ATF7	350 g/m ²	7690, 9854, 9896	24,7	2	21,1						
			Softshell ATV4	350 g/m ²	7332, 7334, 9705, 9633, 9634	30,0	3	25,1					•	
			Sio-Safe™ Essential Light APIR	245 g/m ²	074V, 075V	14,3	2	11,1					•	
			Sio-Safe™ Essential Light APFB	260 g/m ²	009V, 010V, 012V, 013V, 017V, 018V, 088V, 105U, 106U, 205U, 206U, 605U, 606U, 805U	15,1	2	13,3					•	
			Sio-Safe™ Essential Spark APFC0001X	450 g/m ²	607U, 107U	32,7	3	30,1						•
			Sio-Safe™ Essential APFA	350 g/m ²	008V, 009V, 010V, 011V, 012V, 013V, 014V, 015V, 016V, 017V, 018V, 066V, 067V, 072V, 073V, 088V	20,9	2	16,8						
			Sio-Safe™ Essential Eco APJH	320 g/m ²	084V, 085V, 086V, 087V, 101U, 102U, 103U, 104U, 152U, 154U, 201U, 202U, 203U, 204U, 601U, 602U, 603U, 604U, 652U, 654U, 801U, 802U, 803U, 804U	16,7	2	14,8						
			Sio-Safe™ Extra Light APIP	260 g/m ²	020V, 022V, 026V, 077V, 078V, 081V, 850V, 892V, 116U, 118U, 166U, 168U, 216U, 218U, 616U, 618U, 666U, 668U, 816U	27	3	25						•
Sio-Safe™ Extra Eco APF9	300 g/m ²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V, 079V, 080V, 082V, 111U, 112U, 113U, 114U, 162U, 164U, 212U, 214U, 611U, 612U, 613U, 614U, 662U, 664U, 811U, 812U, 814U	14,5	2	12,7						•			
Sio-Safe™ Extra APFD	320 g/m ²	020V, 022V, 024V	14,5	2	12,7						•			
Sio-Safe™ Supra APIT (with lining)	400 g/m ²	057V, 058V, 059V, 060V	25,7	3	25,1							•		
Underwear AMPC	180 g/m ²	2689, 2690, 501A, 502A, 518A, 519A, 539A, 540A	Sio-Safe™ Essential APFA	350 g/m ²	008V, 009V, 010V, 011V, 012V, 013V, 014V, 015V, 016V, 017V, 018V, 066V, 067V, 072V, 073V, 088V	17,3	2	14,3	87,3		•			

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FIRST LAYER			+	SECOND LAYER			=	COMBINATION							
TYPE	WEIGHT	STYLES	TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM ²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2			
Polo-shirts AMR2A	220 g/m ²	496A, 527A, 542A, 581A, 807A	Shirts APIC	180 g/m ²	065V, 068V, 076V	13,5	2	12,3				•			
			Sweater AMR5	310 g/m ²	549A, 616A, 635A	20,6	2	17,9							
			Sweater AMPJ	310 g/m ²	650A	14,8	2	13,1					•		
			Fleece ATF7	350 g/m ²	7690, 9854, 9896	38,4	3	31,3	92,3					•	
			Softshell ATV4	350 g/m ²	7332, 7334, 9705, 9633, 9634	44,9	4	42,2	93,2					•	
			Sio-Safe™ Essential Light APIR	245 g/m ²	074V	15,2	2	11,9						•	
			Sio-Safe™ Essential Light APFB	260 g/m ²	009V, 010V, 017V, 018V, 205U, 206U, 605U, 606U	16,0	2	14,1						•	
			Sio-Safe™ Essential APFA	350 g/m ²	008V, 009V, 010V, 016V, 017V, 018V, 066V, 072V	44,8	4	41	94,2						•
			Sio-Safe™ Essential Spark APFC0001X	450 g/m ²	607U, 107U	33,6	3	30,9							•
			Sio-Safe™ Essential Eco APJH	320 g/m ²	086V, 087V 201U, 202U, 203U, 204U, 601U, 602U, 603U, 604U, 652U, 654U	17,6	2	15,6						•	
			Sio-Safe™ Extra Light APIP	260 g/m ²	020V, 026V, 077V, 850V, 892V, 216U, 218U, 616U, 618U, 666U, 668U	14,6	2	12,9						•	
			Sio-Safe™ Extra Eco APF9	300 g/m ²	019V, 020V, 026V, 031V, 079V, 212U, 214U, 611U, 612U, 613U, 614U, 662U, 664U	15,4	2	13,5							•
			Sio-Safe™ Extra APFD	320 g/m ²	020V	15,4	2	13,5							•
			Sio-Safe™ Supra APIT (with lining)	320 g/m ²	057V, 059V	26,6	3	25,9							•
			Sio-Safe™ Aqua ALK2 (with lining)	495 g/m ²	7227, 7240, 1005, 1006	47,1	4	42,5							•
			Siopor® ExcellArc AET2 (without lining)	270 g/m ²	5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430	15,7	2	14,2							
Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	34,6	3	31,9							•			
Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	28,6	3	25,9							•			
Polo-shirts A1P0	215 g/m ²	554A, 610A, 806A	Shirts APIC	180 g/m ²	065V, 068V, 076V	12,4	2	11,3				•			
			Sweater AMR5	310 g/m ²	549A, 616A, 635A	19,5	2	16,9							
			Sweater AMPJ	350 g/m ²	650A	13,7	2	12,1					•		
			Fleece ATF7	350 g/m ²	7690, 9854, 9896	24,5	2	20,9						•	
			Softshell ATV4	350 g/m ²	7332, 7334, 9705, 9633, 9634	35	3	27						•	
			Sio-Safe™ Essential Light APIR	245 g/m ²	074V	14,1	2	10,9						•	
			Sio-Safe™ Essential Light APFB	260 g/m ²	009V, 010V, 017V, 018V, 205U, 206U, 605U, 606U	14,9	2	13,1						•	

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FIRST LAYER			+	SECOND LAYER			=	COMBINATION							
TYPE	WEIGHT	STYLES	TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM ²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2			
Polo-shirts A1P0	215 g/m ²	554A, 610A, 806A	Sio-Safe™ Essential APFA	350 g/m ²	008V, 009V, 010V, 016V, 017V, 018V, 066V, 072V	20,7	2	16,6							
			Sio-Safe™ Essential Spark APFC0001X	450 g/m ²	607U, 107U	32,5	3	29,9					•		
			Sio-Safe™ Essential Eco APJH	320 g/m ²	086V, 087V, 201U, 202U, 203U, 204U, 601U, 602U, 603U, 604U, 652U, 654U	16,5	2	14,6							
			Sio-Safe™ Extra Light APIP	260 g/m ²	020V, 026V, 077V,850V, 892V, 216U, 218U, 616U, 618U, 666U, 668U	13,5	2	11,9					•		
			Sio-Safe™ Extra Eco APF9	300 g/m ²	019V, 020V, 026V, 031V, 079V, 212U, 214U, 611U, 612U, 613U, 614U, 662U, 664U	14,3	2	12,5					•		
			Sio-Safe™ Extra APFD	320 g/m ²	020V	14,3	2	12,5					•		
			Sio-Safe™ Supra APIT (with lining)	400 g/m ²	057V, 059V	25,5	3	24,9						•	
			Sio-Safe™ Aqua ALK2 (with lining)	495 g/m ²	7227, 7240, 1005, 1006	46,0	4	41,5							•
			Siopor® ExcellArc AET2 (without lining)	270 g/m ²	5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430	14,6	2	13,2						•	
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	33,5	3	30,9							•
			Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	27,5	3	24,9							•
Polo shirts AMF4	230 g/m ²	580A, 742A	Shirts APIC	180 g/m ²	065V, 068V,076V	21,6	2	16,4							
			Sweater AMR5	310 g/m ²	549A, 616A,635A	28,7	3	22,0					•		
			Sweater AMPJ	350 g/m ²	650A	22,9	2	17,2							
			Fleece ATF7	350 g/m ²	7690, 9854,9896	33,7	3	26,0						•	
			Softshell ATV4	350 g/m ²	7332, 7334,9705, 9633,9634	39,0	3	30,0						•	
			Sio-Safe™ Essential Light APIR	245 g/m ²	074V	23,3	2	16							
			Sio-Safe™ Essential Light APFB	260 g/m ²	009V, 010V, 017V, 018V, 205U, 206U, 605U, 606U	24,1	2	18,2							
			Sio-Safe™ Essential APFA	350 g/m ²	008V, 009V,010V, 016V,017V, 018V,066V, 072V	29,9	3	21,7							•
			Sio-Safe™ Essential Spark APFC	450 g/m ²	607U, 107U	41,7	3	35,0							•
			Sio-Safe™ Essential Eco APJH	320 g/m ²	086V, 087V, 201U, 202U, 203U, 204U, 601U, 602U, 603U, 604U, 652U, 654U	25,7	3	19,7							•
			Sio-Safe™ Extra Light APIP	260 g/m ²	020V, 026V, 077V,850V, 892V, 216U, 218U, 616U, 618U, 666U, 668U	22,7	2	17,0							
			Sio-Safe™ Extra Eco APF9	300 g/m ²	019V, 020V, 026V, 031V, 079V, 212U, 214U, 611U, 612U, 613U, 614U, 662U, 664U	23,5	2	17,6							
			Sio-Safe™ Extra APFD	320 g/m ²	020V	23,5	2	17,6							

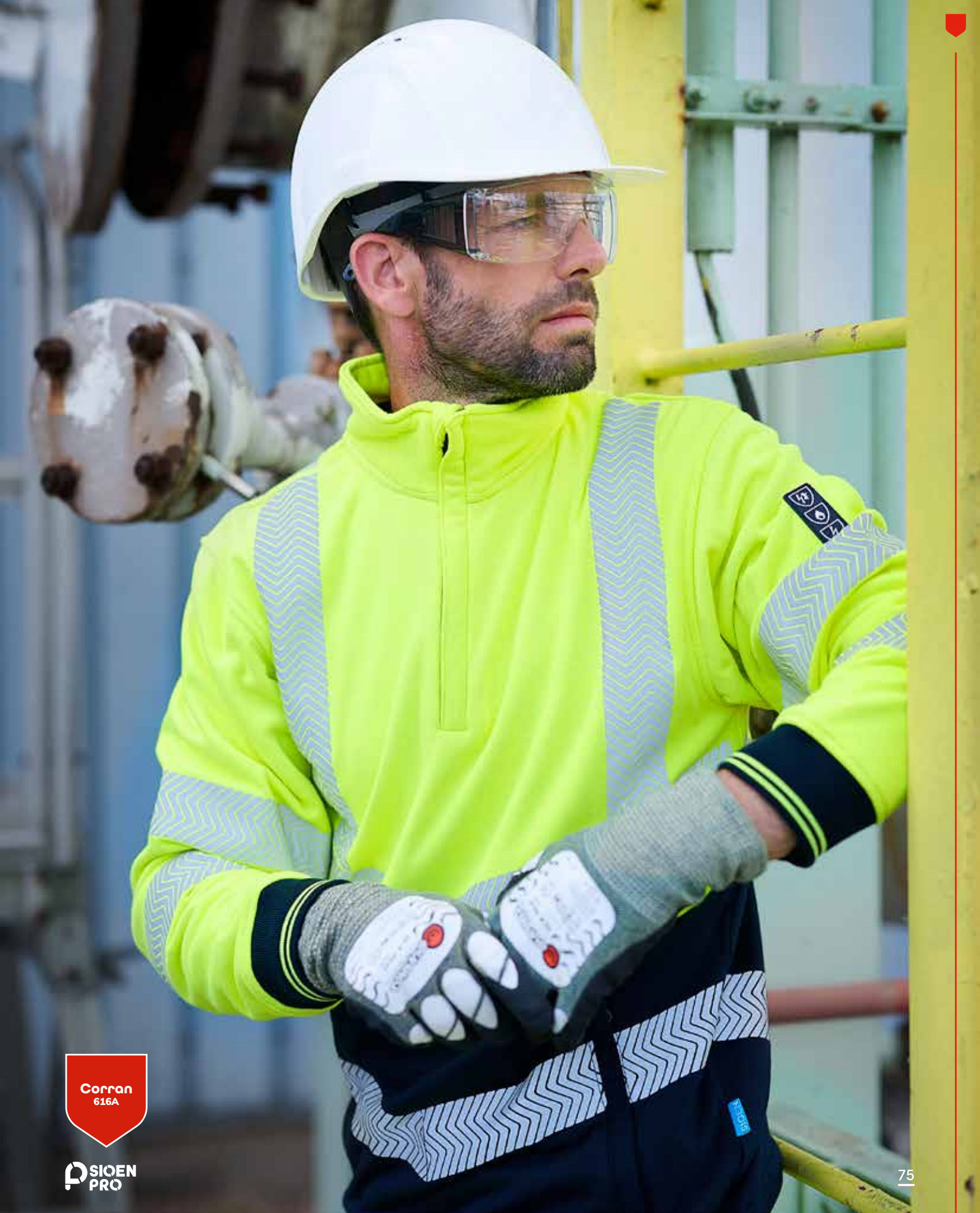
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FIRST LAYER			+	SECOND LAYER			=	COMBINATION					
TYPE	WEIGHT	STYLES	TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2	
Polo shirts AMF4	230 g/m²	580A, 742A	Sio-Safe™ Supra APIT (with lining)	400 g/m²	057V, 059V	34,7	3	30,0				●	
			Sio-Safe™ Aqua ALK2 (with lining)	495 g/m²	7227, 7240, 1005, 1006	55,2	4	46,6				●	
			Siopor® ExcellArc AET2 (without lining)	270 g/m²	5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430	23,8	2	18,3					
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m²	7530	42,7	4	36,0					●
			Sio-Safe™ Extra Eco APJD (with linings)	550 g/m²	7297	36,7	3	30,0					●
Shirts APIC	180 g/m²	065V, 068V, 076V	Sweater AMR5	310 g/m²	549A, 616A, 635A	20,9	2	18,4					
			Sweater AMPJ	350 g/m²	650A	15,1	2	13,6				●	
			Fleece ATF7	350 g/m²	7690, 9854, 9896	25,9	3	22,4					●
			Softshell ATV4	350 g/m²	7332, 7334, 9705, 9633, 9634	33,2	3	28,9	92,4				●
			Sio-Safe™ Essential Light APIR	245 g/m²	074V	15,5	2	12,4				●	
			Sio-Safe™ Essential Light APFB	260 g/m²	009V, 010V, 017V, 018V, 205U, 206U, 605U, 606U	16,3	2	14,6					
			Sio-Safe™ Essential APFA	350 g/m²	008V, 009V, 010V, 016V, 017V, 018V, 066V, 072V	21	2	19					●
			Sio-Safe™ Essential Spark APFC0001X	450 g/m²	607U, 107U	33,9	3	31,4					
			Sio-Safe™ Essential Eco APJH	320 g/m²	086V, 087V, 201U, 202U, 203U, 204U, 601U, 602U, 603U, 604U, 652U, 654U	17,9	2	16,1					
			Sio-Safe™ Extra Light APIP	260 g/m²	020V, 026V, 077V, 850V, 892V, 216U, 218U, 616U, 618U, 666U, 668U	14,9	2	13,4					●
			Sio-Safe™ Extra Eco APF9	300 g/m²	019V, 020V, 026V, 031V, 079V, 212U, 214U, 611U, 612U, 613U, 614U, 662U, 664U	18	2	16					●
			Sio-Safe™ Extra APFD	320 g/m²	020V	15,7	2	14,0					
			Sio-Safe™ Supra APIT (with lining)	400 g/m²	057V, 059V	26,9	3	26,4					●
			Sio-Safe™ Aqua ALK2 (with lining)	495 g/m²	7227, 7240, 1005, 1006	47,4	4	43,0					●
			Siopor® ExcellArc AET2 (without lining)	270 g/m²	5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430	16,0	2	14,7					
Siopor® ExcellArc AET2 (with lining APVF)	400 g/m²	7530	34,9	3	32,4					●			
Sio-Safe™ Extra Eco APJD (with linings)	550 g/m²	7297	28,9	3	26,4					●			

Italic & ● = Deducted

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ARC Configurator | First layer ARC Thermals

First layer: Softshell - 9633A2TV4

Second layer: Siopor® Excell - 7330A2ET2



Example 01

		+		
IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 20 cal/cm² (ELIM) (tested) 24,3 cal/cm² (ATPV) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 8,3 cal/cm² (ELIM) (tested) 9,1 cal/cm² (ATPV) (tested)
9633A2TV4 + 7330A2ET2				
IEC 61482-1-2: Class 2 (tested)		=	IEC 61482-1-1: 45 cal/cm² (ELIM) (tested) 51,6 cal/cm² (ATPV) (tested)	

First layer: Sweater - 549AA2MR5

Second layer: Sio-Safe™ Extra Eco - 611UA2PF9

Example 02

		+		
IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 12 cal/cm² (ELIM) (tested) 14 cal/cm² (EBT) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 7,6 cal/cm² (ELIM) (tested) 8,8 cal/cm² (ATPV) (tested)
549AA2MR5 + 611UA2PF9				
IEC 61482-1-2: Class 2 (deducted)		=	IEC 61482-1-1: 19,6 cal/cm² (ELIM) (deducted) 22,8 cal/cm² (ATPV) (deducted)	

Please find the configuration options that are possible when using **ARC thermals as a first layer** in your multilayer garment configuration below.

FIRST LAYER			+	SECOND LAYER			=	COMBINATION						
TYPE	WEIGHT	STYLES		TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2	
Sweater AMR5	310 g/m²	549A, 616A, 635A		Softshell ATV4	350 g/m²	7332, 7334, 9705, 9633, 9634	38,3	3	32,0				•	
				Sio-Safe™ Essential Eco APJH	320 g/m²	086V, 087V, 201U, 202U, 203U, 204U, 601U, 602U, 603U, 604U, 652U, 654U	25,0	3	21,7				•	
				Sio-Safe™ Essential APFB	260 g/m²	009V, 010V, 017V, 018V, 205U, 206U, 605U, 606U	23,4	2	20,2					
				Sio-Safe™ Essential APFA	350 g/m²	008V, 009V, 010V, 016V, 017V, 018V, 066V, 072V,	50,2 (EBT)	4	46	95,8				

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FIRST LAYER			SECOND LAYER			COMBINATION							
TYPE	WEIGHT	STYLES	TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM ²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2	
Sweater AMR5	310 g/m ²	549A, 616A, 635A	Sio-Safe™ Essential Spark APFC0001X	450 g/m ²	607U, 107U	41	4	37				●	
			Sio-Safe™ Extra Eco APF9	300 g/m ²	019V, 020V, 026V, 031V, 079V, 212U, 214U, 611U, 612U, 613U, 614U, 662U, 664U	22,8	2	19,6					
			Sio-Safe™ Extra APFD	320 g/m ²	020V	22,8	2	19,6					
			Sio-Safe™ Supra APIT (with lining)	400 g/m ²	057V, 059V	34,0	3	32,0				●	
			Sio-Safe™ Aqua ALK2 (with lining)	495 g/m ²	7227, 7240, 1005, 1006	54,5	4	48,6				●	
			Siopor® ExcellArc AET2 (without lining)	270 g/m ²	5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430	23,1	2	20,3					
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	42,0	4	38,0				●	
			Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	36,0	3	32,0				●	
Fleeces ATF7	350 g/m ²	7690, 9854, 9896	Sio-Safe™ Essential APFA	350 g/m ²	008V, 009V, 010V, 016V, 017V, 018V, 066V, 072V	34,2	3	27,7				●	
			Sio-Safe™ Essential APFB	260 g/m ²	009V, 010V, 017V, 018V, 205U, 206U, 605U, 606U	28,4	3	24,2				●	
			Sio-Safe™ Essential Spark APFC0001X	450 g/m ²	607U, 107U	46	4	41				●	
			Sio-Safe™ Essential Eco APJH	320 g/m ²	086V, 087V, 201U, 202U, 203U, 204U, 601U, 602U, 603U, 604U, 652U, 654U	30,0	3	25,7				●	
			Sio-Safe™ Extra Eco APF9	300 g/m ²	019V, 020V, 026V, 031V, 079V, 212U, 214U, 611U, 612U, 613U, 614U, 662U, 664U	27,8	3	23,6				●	
			Sio-Safe™ Extra APFD	320 g/m ²	020V	27,8	3	23,6				●	
			Sio-Safe™ Supra APIT (with lining)	400 g/m ²	057V, 059V	39,0	3	36,0				●	
			Sio-Safe™ Aqua ALK2 (with lining)	495 g/m ²	7227, 7240, 1005, 1006	59,5	4	52,6				●	
			Siopor® ExcellArc AET2 (without lining)	270 g/m ²	5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430	28,1	3	24,3				●	
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	47,0	4	42,0				●	
Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	41,0	4	36,0				●				
Fleeces ATF6	260 g/m ²	7870	Siopor® ExcellArc AET2 (without lining)	270 g/m ²	5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430	38 (EBT)	3	33				●	
Softshells ATV4	350g/m ²	7332, 7334, 9705, 9633, 9634	Sio-Safe™ Aqua ALK2 (with lining)	495 g/m ²	7227, 7240, 1005, 1006	64,8	4	56,6				●	
			Siopor® ExcellArc AET2 (without lining)	270 g/m ²	7229, 7329, 7330, 7331, 7333, 7429, 7430	51,65	4	45				●	
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	52,3	4	46,0				●	
			Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	46,3	4	40,0				●	

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ARC Configurator | First layer ARC Durables

First layer: Sio-Safe™ Extra Light - 616UA2PIP

Second layer: Siopor® Excell - 7330A2ET2



Example 01

		+		
IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 8 cal/cm² (ELIM) (tested) 7 cal/cm² (ATPV) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 8,3 cal/cm² (ELIM) (tested) 9,1 cal/cm² (ATPV) (tested)
616UA2PIP + 7330A2ET2				
IEC 61482-1-2: Class 2 (deducted)		=	IEC 61482-1-1: 29 cal/cm² (ELIM) (tested) 39 cal/cm² (ATPV) (tested)	

First layer: Sio-Safe™ Extra Eco - 614UA2PF9

Second layer: Sio-Safe™ Aqua - 7227N2LK2

Example 02

		+		
IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 7,6 cal/cm² (ELIM) (tested) 8,8 cal/cm² (ATPV) (tested)		IEC 61482-1-2: Class 2 (tested)	IEC 61482-1-1: 36,6 cal/cm² (ELIM) (tested) 40,5 cal/cm² (ATPV) (tested)
614UA2PF9 + 7227N2LK2				
IEC 61482-1-2: Class 2 (deducted)		=	IEC 61482-1-1: 44,2 cal/cm² (ELIM) (deducted) 49,3 cal/cm² (ATPV) (deducted)	

Please find below the configuration options which are possible when using **ARC durables as a first layer** in your multi-layer garment configuration.

FIRST LAYER			+	SECOND LAYER			=	COMBINATION						
TYPE	WEIGHT	STYLES		TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2	
Sio-Safe™ Essential Light APIR	245 g/m²	074V, 075V		Softshell ATV4	350g/m²	7332, 7334, 9705, 9633, 9634	32,9	3	26				•	
				Sio-Safe™ Aqua ALK2 (with lining)	495g/m²	7227, 7240, 1004, 1005, 1006	49,1	4	42,6				•	
				Siopor® ExcellArc AET2 (without lining)	270g/m²	1107, 5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430, 7276, 7277	17,7	2	14,3					
				Siopor® ExcellArc AET2 (with lining APVF)	400 g/m²	7530	36,6	3	32					•
				Sio-Safe™ Extra Eco APJD (with linings)	550 g/m²	7297	30,6	3	26					•

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FIRST LAYER			SECOND LAYER			COMBINATION							
TYPE	WEIGHT	STYLES	TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM ²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2	
Sio-Safe™ Essential Light APFB	260 g/m ²	009V,010V, 012V, 013V, 017V, 018V, 088V, 105U, 106U, 205U, 206U, 605U, 606U, 805U	Softshell ATV4	350g/m ²	7332, 7334,9705, 9633,9634	33,7	3	28,2				•	
			Sio-Safe™ Aqua ALK2 (with lining)	495g/m ²	7227, 7240, 1004,1005, 1006	49,9	4	44,8				•	
			Siopor® ExcellArc AET2 (without lining)	270g/m ²	1107, 5908, 7229, 7329,7330, 7331,7333, 7429,7430, 7276, 7277	18,5	2	16,5					
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	37,4	3	34,2					•
			Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	31,4	3	28,2					•
Sio-Safe™ Essential APFA	350 g/m ²	008V, 009V, 010V, 011V, 012V, 013V, 014V, 015V, 016V, 017V, 018V, 066V, 067V, 072V, 073V, 088V	Softshell ATV4	350g/m ²	7332, 7334,9705, 9633,9634	39,5	3	31,7				•	
			Sio-Safe™ Aqua ALK2 (with lining)	495g/m ²	7227, 7240, 1004, 1005, 1006	55,2	4	49,3	96				•
			Siopor® ExcellArc AET2 (without lining)	270g/m ²	1107, 5908, 7229, 7329,7330, 7331,7333, 7429,7430, 7276, 7277	24,3	2	20,0					•
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	43,2	4	37,7					•
			Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	37,2	3	31,7					•
Sio-Safe™ Essential Eco APIH	320 g/m ²	084V, 085V, 086V, 087V, 201U, 202U, 203U, 204U, 601U, 602U, 603U, 604U, 652U, 654U	Softshell ATV4	350g/m ²	7332, 7334, 9705, 9633, 9634	35,3	3	29,7				•	
			Sio-Safe™ Aqua ALK2 (with lining)	495g/m ²	7227, 7240, 1004, 1005, 1006	51,5	4	46,3					•
			Siopor® ExcellArc AET2 (without lining)	270g/m ²	1107, 5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430, 7276, 7277	20,1	2	18,0					
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	39,0	3	35,7					•
			Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	33,0	3	29,7					•
Sio-Safe™ Essential Spark APFC0001X	450 g/m ²	107U, 607U	Softshell ATV4	350g/m ²	7332, 7334, 9705, 9633, 9634	51,3	4	45,0				•	
			Sio-Safe™ Aqua ALK2 (with lining)	495g/m ²	7227, 7240, 1004, 1005, 1006	67,5	4	61,6					•
			Siopor® ExcellArc AET2 (without lining)	270g/m ²	1107, 5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430, 7276, 7277	36,1	3	33,3					•
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	55,0	4	51,0					•
			Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	47,0	4	45,0					•
Sio-Safe™ Extra Eco APF9	300 g/m ²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V, 079V, 080V, 082V, 111U, 112U, 113U, 114U, 162U, 164U, 212U, 214U, 611U, 612U, 613U, 614U, 662U, 664U, 811U, 812U, 814U	Softshell ATV4	350g/m ²	7332, 7334, 9705, 9633, 9634	38	3	32				•	
			Sio-Safe™ Aqua ALK2 (with lining)	495g/m ²	7227, 7240, 1004, 1005, 1006	49,3	4	44,2					•
			Siopor® ExcellArc AET2 (without lining)	270g/m ²	1107, 5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430, 7276, 7277	17,9	2	15,9					
			Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	36,8	3	33,6					•
			Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	30,8	3	27,6					•

Italic & • = Deducted

Bold & • = Tested

Continued on the next page →

Timir
613U
Tokai
113U



FIRST LAYER			+	SECOND LAYER			=	COMBINATION						
TYPE	WEIGHT	STYLES		TYPE	WEIGHT	STYLES	ATPV/EBT (CAL/CM ²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2	
Sio-Safe™ Extra APFD	320 g/m ²	020V, 022V, 024V		Softshell ATV4	350g/m ²	7332, 7334, 9705, 9633, 9634	33,1	3	27,6				•	
				Sio-Safe™ Aqua ALK2 (with lining)	495g/m ²	7227, 7240, 1004, 1005, 1006	49,3	4	44,2				•	
				Siopor® ExcellArc AET2 (without lining)	270g/m ²	1107, 5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430, 7276, 7277	17,9	2	15,9					
				Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	36,8	3	33,6					•
				Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	30,8	3	27,6					
Sio-Safe™ Extra Light APIP	260g/m ²	020V, 022V, 026V, 077V, 078V, 081V, 850V, 892V, 116U, 118U, 166U, 168U, 216U, 218U, 616U, 618U, 666U, 668U, 816U		Softshell ATV4	350g/m ²	7332, 7334, 9705, 9633, 9634	32,3	3	27,0				•	
				Sio-Safe™ Aqua ALK2 (with lining)	495g/m ²	7227, 7240, 1004, 1005, 1006	48,5	4	43,6					•
				Siopor® ExcellArc AET2 (without lining)	270g/m ²	1107, 5908, 7229, 7329, 7330, 7331, 7333, 7429, 7430, 7276, 7277	39	3	29					•
				Siopor® ExcellArc AET2 (with lining APVF)	400 g/m ²	7530	36,0	3	33,0					•
				Sio-Safe™ Extra Eco APJD (with linings)	550 g/m ²	7297	30,0	3	27,0					

Italic & • = Deducted

Bold & • = Tested

ARC Configurator | 3 Garment systems

Some examples with a **multilayer garment configuration of 3 garments.**

Example 01

First layer

Shirt

462AA2MF2

Second layer




Polo shirt

581AA2MR2

Third layer

Softshell

9705A2TV4

		+			+		
IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 5,1 cal/cm ² (ELIM) (tested) 5,7 cal/cm ² (EBT) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 5,9 cal/cm ² (ELIM) (tested) 6,6 cal/cm ² (EBT) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 20 cal/cm ² (ELIM) (tested) 24,3 cal/cm ² (ATPV) (tested)
462AA2MF2 + 581AA2MR2 + 9705A2TV4							
IEC 61482-1-2: Class 2 (deducted)		=		IEC 61482-1-1: 48 cal/cm ² (ELIM) (deducted) 52,2 cal/cm ² (EBT) (deducted)			

Example 02

First layer

Polo shirt

581AA2MR2

Second layer


Softshell

9705A2TV4

Third layer

Siopor® Excell

7330A2ET2

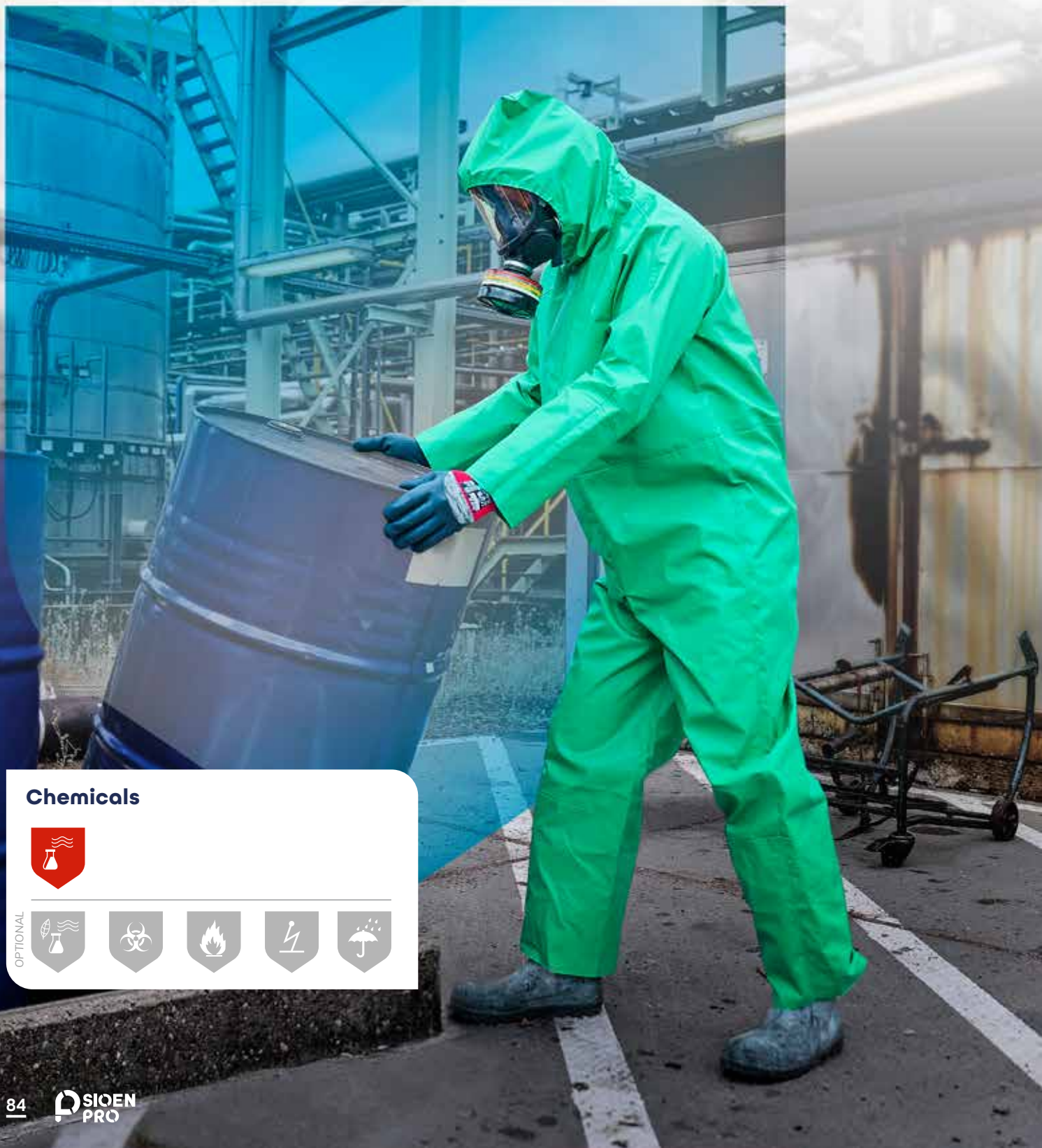
		+			+		
IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 5,9 cal/cm ² (ELIM) (tested) 6,6 cal/cm ² (EBT) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 20 cal/cm ² (ELIM) (tested) 24,3 cal/cm ² (ATPV) (tested)		IEC 61482-1-2: Class 1 (tested)	IEC 61482-1-1: 8,3 cal/cm ² (ELIM) (tested) 9,1 cal/cm ² (ATPV) (tested)
581AA2MR2 + 9705A2TV4 + 7330A2ET2							
IEC 61482-1-2: Class 2 (deducted)		=		IEC 61482-1-1: 34,2 cal/cm ² (ELIM) (deducted) 40 cal/cm ² (ATPV) (deducted)			

Please find below the configuration options which are possible when using a **multi-layer garment configuration of 3 garments.**

FIRST LAYER			+	SECOND LAYER			+	THIRD LAYER			=	COMBINATION				
TYPE	WEIGHT	STYLES	TYPE	WEIGHT	STYLES	TYPE	WEIGHT	STYLES	ATPV/ EBT (CAL/ CM²)	PPE CATEGORY	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2	
Underwear AMF2	220 g/m²	462A	Polo-shirts AMR2A	220 g/m²	496A, 527A, 542A, 581A, 807A	Softshell ATV4	350 g/m²	7332, 7334, 9705, 9633, 9634	52,2 (EBT)	4	48	93,6			•	
Underwear AMF2	220 g/m²	462A	Polo-shirts AMF4	230 g/m²	580A, 742A	Softshell ATV4	350 g/m²	7332, 7334, 9705, 9633, 9634	44,7	4	35,1				•	
Polo-shirts AMF4	230 g/m²	580A, 742A	Fleece ATF7	350 g/m²	7690, 9854, 9896	Sio-Safe™ Aqua ALK2 (with lining)	495 g/m²	7227, 7240, 1005, 1006	74,2	4	62,6				•	
Polo-shirts AMR2A	220 g/m²	496A, 527A, 542A, 581A, 807A	Softshell ATV4	350 g/m²	7332, 7334, 9705, 9633, 9634	Siopor® ExcellArc AET2 (without lining)	270 g/m²	7229, 7329, 7330, 7331, 7333, 7429, 7430	40	4	34,2				•	

Italic & • = Deducted **Bold & •** = Tested

Multinorm Chemicals



Chemicals



OPTIONAL



FLEXOTHANE® CLASSIC



Banteer 4821N2FC1
 Rain jacket, protection against pesticides
 • (S49) Light green



Drangan 4603N2FC1
 Bib & brace, protection against pesticides
 • (S49) Light green

CHEMTEX



Essen 5967A2DC1
 Chemtex coveralls
 • (J40) Jade green



Botlek 5996A2DC1
 Chemtex coveralls
 • (J40) Jade green

CHEMFLEX



Lavrion 8042A2B07
 Apron
 • (J40) Jade green



Fombio 8000A2B07
 Apron
 • (J40) Jade green



FLEXOTHANE®

Discover more Flexothane® items in the Sioen catalogue and on sioenpro.com.



**SIQEN
PRO**

Accessories

Detachable hoods - FR-AST	88
APC1 Detachable hoods - ARC	88
APC2 Detachable hoods - ARC	88
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DETACHABLE HOODS - COMPATIBLE WITH FR-AST JACKETS



Barker

7224N3EF7

Flame-retardant, anti-static hood for Siopor® FR AST rainwear

- (B75) Navy blue



Hinton

7225N3EF7

Flame-retardant, anti-static hood for Siopor® FR-AST rainwear

- (B75) Navy blue

DETACHABLE HOODS - COMPATIBLE WITH ARC JACKETS

APC1



Akrar

7203A2ET2

Hood for Siopor® Excell rainwear, ARC protection (APC1)

- (B75) Navy blue
- (M44) Grey



Lopra

7204A2ET2

Hood for Siopor® Excell rainwear, ARC protection (APC1)

- (B75) Navy blue



new Straton

050MA2TV1

ECO hood for MOVE softshell jackets, ARC protection (APC1)

- (B9Q) Navy blue



Herbos

055M

ECO hood for Siopor® Excell Eco Flex rainwear, ARC protection (APC1)

- (B9Q) Navy blue

DETACHABLE HOODS - COMPATIBLE WITH ARC JACKETS

APC2



Tigas

7205A2ET2

Hood for Siopor® Excell rainwear, ARC protection (APC2)

- (B75) Navy blue



Anderson

7242A2LE9

Hood for Sio-Safe™ Aqua rainwear, ARC protection (APC2)

- (BS0) Blue



Rea

7299A2PJD

ECO hood for Sio-Safe™ Extra Eco rainwear, ARC protection (APC2)

- (B75) Navy blue



new Rhodos

052MA2LKM

ECO hood for Sio-Safe™ Aqua Eco Light rainwear, ARC protection (APC2)

- (B9Q) Navy blue

HEADWEAR



Artig

559AA2MF2

Flame-retardant, anti-static neck gaiter

- (B97) Navy blue



Togny

560AA2MF2

Flame-retardant, anti-static balaclava

- (B97) Navy blue



Kolding

368AC2MXD

Wool hat

- (B75) Navy blue



Heron

1007N2TF7

Flame-retardant, anti-static hat

- (B75) Navy blue



Utby

1928N2TF7

Flame-retardant, anti-static hat

- (B75) Navy blue
- (FY1) High-vis yellow

OTHER ACCESSORIES



Atting

877VA2ZZD

Flame-retardant belt

- (NS0) Black



new Atlon

003MA2ZZD

Flame-retardant stretch belt

- (N07) Black



Perkam

YMB00000C

Kneepad (sold per piece)

- (00C) Black



new Diskos

001MA2ZZP

Certified kneepads (type 2, level 1) (sold per pair)

- (992) Black/Yellow



new Hippon

056MA2OFF

ECO flame-retardant holster pockets (sold per pair)

- (B9Q) Navy blue
- (FY1) Hi-Vis Yellow



new Trippon

051MA2ZZF

Braces for ARC rain trousers

- (N07) Black



Kirton

649AA2EF7

Backpack

- (278) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue

About Sioen Pro

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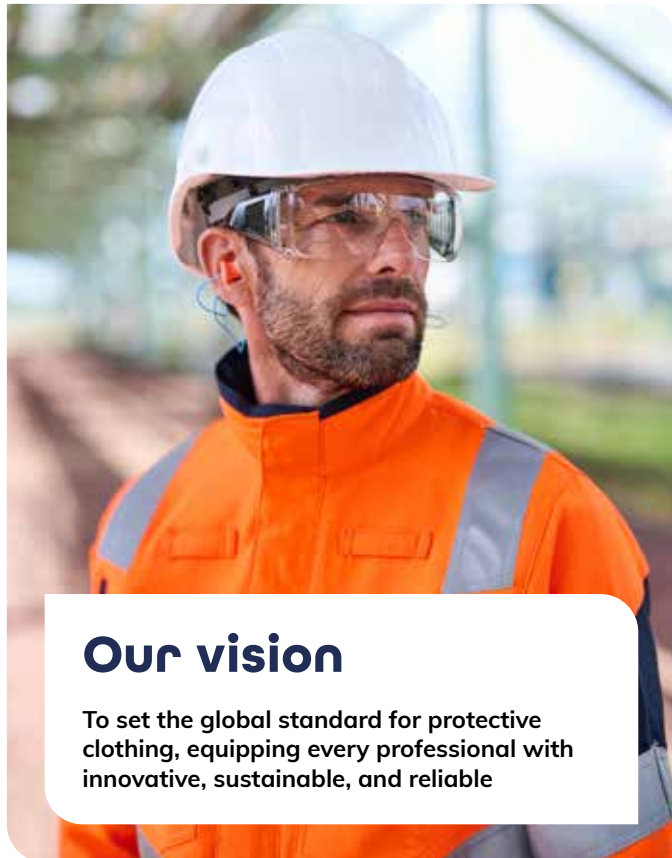


Protecting Professionals

That's what we do.

For those operating in high-risk environments - facing hazards such as heat, flames, static electricity, electrical arc flashes, chemical splashes, and more - the right protective clothing is essential. Our multinorm workwear is engineered to provide comprehensive protection against multiple threats, significantly reducing the risk of serious injury.

Whether your work involves exposure to heat, metal splashes, chemicals, or explosion risk, you can rely on our proven expertise and trusted reputation in protective apparel to keep you safe.



Our vision

To set the global standard for protective clothing, equipping every professional with innovative, sustainable, and reliable



Our mission

We empower professionals with high-quality multinorm protective clothing and expert guidance, ensuring safer and more informed workplaces.



Our values

1. Responsible Protection

We prioritise the safety of professionals through reliable, high-quality clothing that meets stringent standards, while embracing sustainable manufacturing practices that reduce our ecological footprint.

2. Innovative Excellence

We continuously enhance our protective solutions through advanced technologies, high-performance materials, and rigorous garment testing - ensuring every piece delivers lasting protection and performance.

3. Trusted Expertise

We are dedicated to guiding professionals in choosing the right multinorm protection for their specific risks. Through quality, transparency, and service, we build trust and elevate both individual and company image.

Our story

Sioen PRO's legacy began in 1967, when Madam Jacqueline Sioen founded a workshop producing durable rainwear for farmers and fishermen. Using coated textiles developed by her husband, JeanJacques Sioen, she addressed the need for weatherproof protection in harsh outdoor conditions.

As the company evolved, so did its ambition. Expanding beyond rainwear, Sioen PPC ("Professional Protective Clothing") began developing advanced garments for industrial professionals exposed to more complex risks, including flames, static electricity, and chemical splashes.

Decades of continuous innovation, backed by a strong R&D foundation and collaborative expertise from the wider Sioen Apparel House of Brands, positioned Sioen PPC at the forefront of protective clothing.

In 2025, we launched **Sioen PRO**, the culmination of this legacy: a brand committed to refining our protective offering and guiding customers towards the best solutions for their unique work environments.

Sioen PRO. Protecting Professionals.

Discover our collections

Multinorm UP collection



NEW: Multinorm MOVE collection



Research & development

Innovation is at the core of Sioen. Our in-house R&D centres and labs are equipped with state-of-the-art testing equipment, allowing us to carry out exhaustive tests. From flame-retardancy and chemical resistance to thermal radiation and ballistic impact.

This continuous testing helps us refine and improve products so they are ready to comply perfectly with independent certification standards.

What our in-house R&D means for you:

- ▶ Expertise across every stage of development, from textiles to garments.
- ▶ Exhaustive in-house testing to perfect products before certification.
- ▶ Possibility to offer tailored solutions for specific customer needs.



“

At Sioen, protection through innovation is more than a slogan - it's our DNA.



Puncture resistance



Rain tower test



Heat transfer Flame



Home & industrial wash test



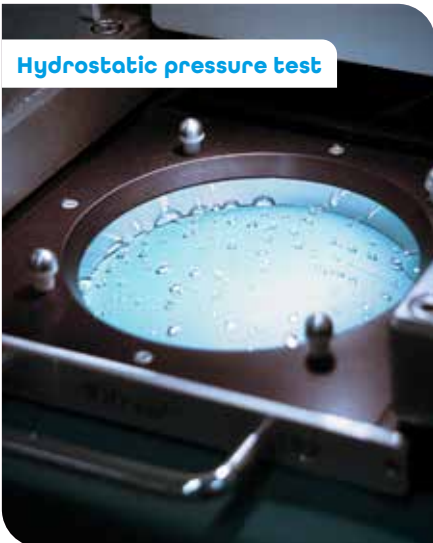
Martindale test



Flame test



Hydrostatic pressure test



Crumple flex test



Seam strength test



Sustainable Sioen PRO

From renewable fibres to recycled packaging, sustainability is embedded in the way we design and produce protective clothing. Every material and process is chosen with care, tested extensively in-house, and developed to reduce environmental impact - without compromising on safety. Our commitment extends across the full life cycle of our garments, from raw materials to recycling.

Discover more about the broader CSR efforts from the Sioen group at sioen.csr.com.



Garments made with Tencel™ Lyocell and Repreve® recycled polyester are part of our multinorm collection.

Many designs are engineered for longer life, with durable finishes, strong colour fastness and easy-repair features.



Packaging is also considered: we use recycled poly bags and cardboard to reduce waste.

Products developed with special attention to sustainability carry our Sustainable Sioen symbol.

Did you know?

For every new collection and product update, we pay extra attention to sustainability. No new development leaves our drawing board without carefully considering environmental impact - where possible. **Because protection comes first.**





Meet Sioen

Sioen is the name and quality label of the world-renowned textile solution provider. Sioen develops, produces and distributes a wide variety of products within the world of technical textiles: yarns, fibres, colouring solutions, wovens and nonwovens, coated fabrics and protective clothing. Technical superiority is what binds all divisions.

With permanent investments in state-of-the-art machinery, innovation and talent, Sioen continuously lifts its products to new heights.

Sioen's solutions

Find out more about [Sioen Industries](https://www.sioen.com) and its 3 divisions on [sioen.com](https://www.sioen.com)



Protective clothing

Offering unrivalled expertise in professional protective clothing, which can shield you from any risk.



Technical textiles

Creating technical textiles designed for specific tasks across various markets like transport, industry & construction.



Colouring solutions

Creating custom and standard colouring solutions, including high-quality pigment dispersions, inks & varnishes.

SIOEN

The Sioen Apparel ‘House of brands’

Sioen PRO is a proud member of the Sioen Apparel house of brands, part of the internationally renowned Sioen Group. Since the 1960s, Sioen Apparel has built a strong reputation in the protective clothing industry, providing solutions for professionals across the globe. From firefighters and rescue workers to windfarm operators, chainsaw users and workers in high-risk environments: our group offers reliable solutions for every job and every risk. This makes Sioen Apparel a **true one-stop shop for professional protective apparel.**



SIP Protection

Protective clothing for forestry & arboriculture
sip-protection.com



Sioen Ballistics

Ballistic protection
sioenballistics.com



Sioen Firefighter Clothing

Firefighter intervention suits
sioenfire.com



Mullion

Floatation garments & life jackets
mullion-pfd.com



Ursuit

Professional drysuits
ursuit.com



Baleno

Hunting, fishing & lifestyle clothing
balenoclothing.com



SYNQ Workwear

Professional workwear
synqworkwear.com



Sioen PRO

Multinorm protective clothing
sioenpro.com



Sioen

Professional Protective Clothing
sioenpro.com



Product facts

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Standards & certification

At Sioen PRO, protection is never left to chance. Every garment in our range is designed to safeguard professionals against specific workplace risks and independently tested to ensure compliance with the latest European standards. These certifications guarantee that the protection we promise, is the protection you can rely on. Day after day.



EN 61482-2

Protective clothing against the thermal hazards of an electric ARC



EN ISO 11612

Protective clothing against heat and flame



EN ISO 11611

Protective clothing for use in welding and allied processes



EN ISO 14116

Protective clothing with limited flame spread properties



EN 1149-5

Protective clothing with electrostatic properties



EN 14605

Protective clothing against liquid chemicals



EN 13034

Protective clothing against liquid chemicals (limited protection)



EN ISO 20471

High-visibility protective clothing



EN 17353

Enhanced visibility protective clothing for medium risk situations



RWS

High-vis clothing regulations from Rijkswaterstaat (The Netherlands)



RIS-3276-TOM

High-vis clothing standard for UK rail industry (United Kingdom)



EN 13758-2

Protective clothing against UV radiation



EN 343

Protective clothing against rain



EN 342

Protective clothing against cold



EN 14058

Protective clothing against cool environments



EN 14404

Protection for work in a kneeling position



Size charts

How to measure?

Take the required measurements as shown in the illustration. Hold the tape measure flat against the body, ensuring it fits closely but without pulling too tight.

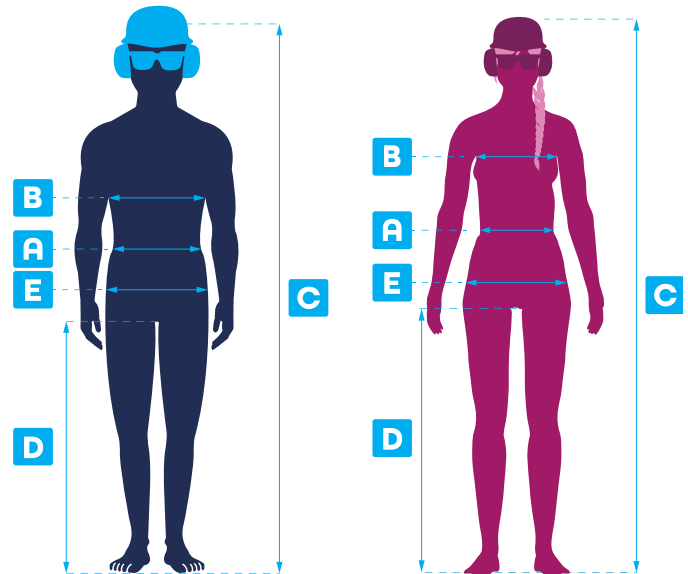
A = Waist: Measure horizontally around the waist.

B = Chest: Measure horizontally under the arms, around the widest part of the chest.

C = Total body length: Measure from the top of the head till the ground.

D = Inside leg length: Measure from the crotch of the trousers till the ground.

E = Hips: Measure horizontally around the hips.



Safety starts with the right size

Unfitting multinorm garments can compromise protection by leaving gaps, restricting movement or even catching in machinery. The correct size ensures the garment provides full protection against hazards like flames and electric arcs, while allowing safe mobility and comfort throughout the workday.

Size charts men

Men - find your corresponding size

Use this chart to look up your corresponding size from a different country in case this is not explicitly mentioned in the relevant size chart. Note that in the Sioen PRO product range, the EU size is leading. To avoid all confusion, we absolutely recommend to place your orders in EU sizes as well.

EU (ORDER SIZE)	42	44	46	48	50	52	54	56	58	60	62	64	66		
TOPWEAR	XS	S		M		L		XL		2XL		3XL		4XL	
FR	36	38	40	42	44	46	48	50	52	54	56	58	60		
UK (WAIST)	28	30	32	33	34	36	38	40	42	44	46	48	50		

Multinorm UP | Multinorm MOVE

MEN - topwear, bodywear, rain trousers and coveralls

ORDER SIZE								
EU	XS	S	M	L	XL	2XL	3XL	4XL
BODY MEASUREMENTS								
Chest (cm)	78-86	86-94	94-102	102-110	110-118	118-130	130-142	142-154
Waist (cm)	66-74	74-82	82-90	90-98	98-106	106-118	118-130	130-142
Total body length (cm)	166-170	170-174	174-178	178-182	182-186	186-190	190-194	190-194

MEN - trousers and bib & braces

ORDER SIZE										
EU	44S	46S	48S	50S	52S	54S	56S	58S		
SHORT	BODY MEASUREMENTS									
	Waist (cm)	74-78	78-82	82-86	86-90	90-94	94-98	98-102	102-106	
	Total body length (cm)	164-172	164-172	164-172	164-172	164-172	164-172	164-172	164-172	
	Inside leg length (cm)	76	76	76	76	76	76	76	76	

ORDER SIZE														
EU	42R	44R	46R	48R	50R	52R	54R	56R	58R	60R	62R	64R	66R	
REGULAR	BODY MEASUREMENTS													
	Waist (cm)	70-74	74-78	78-82	82-86	86-90	90-94	94-98	98-102	102-106	106-110	110-116	116-122	122-128
	Total body length (cm)	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180
Inside leg length (cm)	81	81	81	81	81	81	81	81	81	81	81	81	81	

ORDER SIZE										
EU	44L	46L	48L	50L	52L	54L	56L	58L		
LONG	BODY MEASUREMENTS									
	Waist (cm)	74-78	78-82	82-86	86-90	90-94	94-98	98-102	102-106	
	Total body length (cm)	180-188	180-188	180-188	180-188	180-188	180-188	180-188	180-188	
Inside leg length (cm)	86	86	86	86	86	86	86	86		

Other

MEN - topwear, bodywear and rain trousers

ORDER SIZE								
EU	XS	S	M	L	XL	2XL	3XL	4XL
BODY MEASUREMENTS								
Chest (cm)	78-86	86-94	94-102	102-110	110-118	118-130	130-142	142-154
Waist (cm)	66-74	74-82	82-90	90-98	98-106	106-118	118-130	130-142
Total body length (cm)	166-170	170-174	174-178	178-182	182-186	186-190	190-194	190-194

MEN - trousers, bib & braces and coveralls

ORDER SIZE								
EU	48S	50S	52S	54S	56S	58S		
CORRESPONDING SIZES								
	M		L		XL			
FR	42S	44S	46S	48S	50S	52S		
UK (chest)	38S	40S	41S	42S	44S	46S		
UK (waist)	33S	34S	36S	38S	40S	42S		
DE	23	24	25	26	27	28		
NL	46S	48S	50S	52S	54S	56S		
BODY MEASUREMENTS								
Chest (cm)	94-98	98-102	102-106	106-110	110-114	114-118		
Waist (cm)	82-86	86-90	90-94	94-98	98-102	102-106		
Total body length (cm)	168-172	170-174	172-176	174-178	176-180	178-182		
Inside leg length (cm)	77	78	79	80	81	82		

ORDER SIZE												
EU	44R	46R	48R	50R	52R	54R	56R	58R	60R	62R	64R	
CORRESPONDING SIZES												
	S		M		L		XL		2XL		3XL	
FR	38R	40R	42R	44R	46R	48R	50R	52R	54R	56R	58R	
UK (chest)	34R	36R	38R	40R	41R	42R	44R	46R	48R	50R	52R	
UK (waist)	30R	32R	33R	34R	36R	38R	40R	42R	44R	46R	48R	
DE	42	44	46	48	50	52	54	56	58	60	62	
NL	42R	44R	46R	48R	50R	52R	54R	56R	58R	60R	62R	
BODY MEASUREMENTS												
Chest (cm)	86-90	90-94	94-98	98-102	102-106	106-110	110-114	114-118	118-123	123-129	129-135	
Waist (cm)	74-78	78-82	82-86	86-90	90-94	94-98	98-102	102-106	106-110	110-114	114-118	
Total body length (cm)	172-176	174-178	176-180	178-182	180-184	182-186	184-188	186-190	188-192	190-194	192-196	
Inside leg length (cm)	79	80	81	82	83	84	85	86	87	88	89	

ORDER SIZE							
EU	46L	48L	50L	52L	54L	56L	
CORRESPONDING SIZES							
	S	M		L		XL	
FR	40L	42L	44L	46L	48L	50L	
UK (chest)	36L	38L	40L	41L	42L	44L	
UK (waist)	32L	33L	34L	36L	38L	40L	
DE	90	94	98	102	106	110	
NL	44L	46L	48L	50L	52L	54L	
BODY MEASUREMENTS							
Chest (cm)	90-94	94-98	98-102	102-106	106-110	110-114	
Waist (cm)	78-82	82-86	86-90	90-94	94-98	98-102	
Total body length (cm)	186-190	188-192	190-194	192-196	194-198	196-200	
Inside leg length (cm)	86	87	88	89	90	91	



Size charts women

Women - find your corresponding size

Use this chart to look up your corresponding size from a different country in case this is not explicitly mentioned in the relevant size chart. Note that in the Sioen PRO product range, the EU size is leading. To avoid all confusion, we absolutely recommend to place your orders in EU sizes as well.

EU (ORDER SIZE)	34	36	38	40	42	44	46	48	50	52	54
TOPWEAR	XS	S		M		L		XL		2XL	
FR	36	38	40	42	44	46	48	50	52	54	56
UK (WAIST)	8	10	12	14	16	18	20	22	24	26	28

Women - topwear and bodywear

ORDER SIZE						
EU	XS	S	M	L	XL	2XL
BODY MEASUREMENTS						
Chest (cm)	74-82	82-90	90-98	98-108	108-118	118-130
Waist (cm)	58-66	66-74	74-82	82-90	90-102	102-114
Total body length (cm)	160-164	164-168	168-172	172-176	176-180	180-184

Women - trousers Multinorm UP

ORDER SIZE												
EU	34R	36R	38R	40R	42R	44R	46R	48R	50R	52R	54R	
REGULAR	BODY MEASUREMENTS											
	Waist (cm)	62-66	66-70	70-74	74-78	78-82	82-86	86-90	90-96	96-102	102-108	108-114
	Hip (cm)	88-92	92-96	96-100	100-104	104-108	108-112	112-116	116-121	121-126	126-131	131-136
	Total body length (cm)	164-172	164-172	164-172	164-172	164-172	164-172	164-172	164-172	164-172	164-172	164-172
	Inside leg length (cm)	79	79	79	79	79	79	79	79	79	79	79

Women - trousers 073V / 067V

ORDER SIZE													
EU		36	38	40	42	44	46	48	50	52	54	56	
REGULAR	BODY MEASUREMENTS												
	Chest (cm)		82-86	86-90	90-94	94-98	98-102	102-106	106-110	110-114	114-118	118-123	123-129
	Hip (cm)		66-70	70-74	74-78	78-82	82-86	86-91	91-97	97-103	103-109	109-115	115-121
	Total body length (cm)		160-164	160-164	164-168	164-168	168-172	168-172	172-176	172-176	172-176	176-180	176-180
	Inside leg length (cm)		80,5	80,5	80,5	80,5	80,5	80,5	80,5	80,5	80,5	80,5	80,5



lavage domestique
75° C. Industriële was /
Industrial laundering /
lavage industriel






800600020

Wash & care


Find an overview all laundry symbols used in Sioen PRO garments. Always check the care label inside your garment, since instructions are likely to vary in function of the fabrics.

Domestic wash | EN ISO 3758

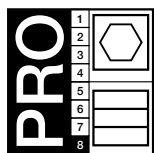
Washing

	Max. 95°C
	Max. 95°C, gentle cycle
	Max. 60°C
	Max. 60°C, gentle cycle
	Max. 40°C
	Max. 40°C, gentle cycle
	Hand wash only
	Do not wash

Bleaching

	Do not use chlorine-based bleach
---	----------------------------------

Industrial laundering of workwear EN 15797 (procedure 8)






This international standard simulates the effect of industrial laundering on workwear. It specifies the procedures and equipment used to test relevant properties such as dimensional stability, colourfastness, creasing and seam puckering.





The standard also specifies two drying/finishing test procedures:

- Tumble drying
- Tunnel/cabinet finishing





Drying

	Tumble dry, normal process (max. 80°C)
	Tumble dry, mild process (max. 60°C)
	Do not tumble dry

Ironing

	Iron at high temperature (max. 200°C)
	Iron at moderate temperature (max. 150°C)
	Iron at low temperature (max. 110°C)
	Do not iron

Professional care

	Dry-cleaning allowed with solvent based stain removers, except trichlorethylene
	Dry-cleaning allowed, only with petroleum solvents and R113
	Mild process
	Do not dry clean

For this type of workwear, **procedure 8** applies: washing at 75°C followed by tumble drying. A complete test cycle consists of both washing and drying/finishing.

The majority of Sioen PRO multinorm garments are suitable for industrial laundering. Their flame-retardant properties are tested after at least **50 wash-and-dry cycles** (some after **100 cycles**), and conformity with the certified flame-retardant standards remains guaranteed after the indicated number of cycles.



Useful overviews

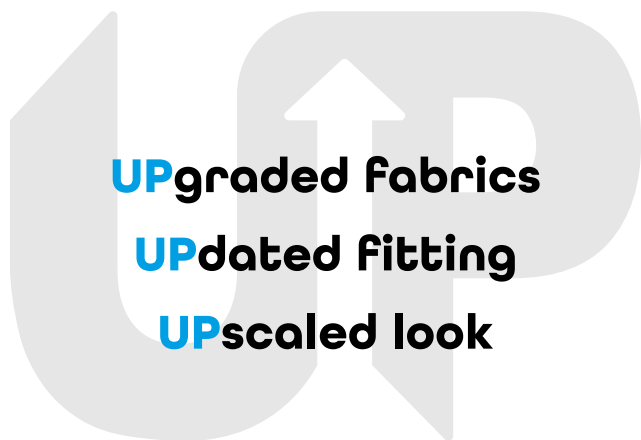
Multinorm UP.....	114
Multinorm MOVE	120
Multinorm For women	128
Product index.....	130





An UP-grade to Multinorm Workwear, in fabrics, fit and look.

Meet the Multinorm UP collection: an UPdate and UPgrade of our trusted Multinorm workwear. Building on our long-standing expertise in certified protective clothing, we started from a strong foundation. What was already excellent has been preserved, while fabrics, fit and look received a triple UP-date. The result: a more contemporary design, a more fitted silhouette and an evolution towards the use of more recycled and sustainable materials.



The result? Multinorm workwear that is completely UP to your expectations.

What's UP?

UPgraded fabrics

All UP fabrics are part of the well-known Sio-Safe™ family of fabrics, designed for reliable multi-risk protection. Where possible, ECO variants with recycled polyester and Tencel™ Lyocell are used - combining safety with a mindful step towards sustainability.

UPdated fitting

Protection never looked this good. The UP collection offers a modern fit: slimmer arms, waist and legs that enhance your silhouette without compromising safety.

UPscaled look

The Multinorm UP collection combines certified protection with a professional, modern appearance. Choose from 2 modern looks, stylish colours and different degrees of (high-) visibility.

Multinorm UP

an upgrade to protection, comfort and style.





WHAT STAYS?

WHAT CHANGES?

HIGH-QUALITY FABRICS

DYNAMIC DESIGN

CERTIFIED PROTECTION

SLIMMER ARMS & WAIST

TRUSTED FEATURES

ADJUSTED POCKETS

SHORTER BACK

HEIGHT-ADJUSTABLE
KNEE POCKETS

SLIMMER LEGS





Multinorm UP: overview

Discover the full Multinorm UP collection, organised by fabric, colour, and visibility level, to help you easily find the ARC protective outfit that's perfectly UP to your standards.

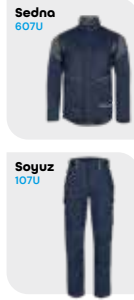
ARC



ARC medium risk
EN 17353 B

SIO-SAFE™
ESSENTIAL SPARK

79% FR cotton + 20% polyester + 1%
AST; ± 450 g/m²



SIO-SAFE™
ESSENTIAL ECO

50% FR cotton + 30% Tencel™ Lyocell
+ 19% Repreve® recycled polyester +
1% AST; ± 320 g/m²



SIO-SAFE™
ESSENTIAL LIGHT

79% FR cotton + 20% polyester
+ 1% AST; ± 260 g/m²



SIO-SAFE™
EXTRA ECO

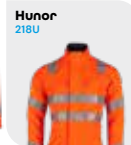
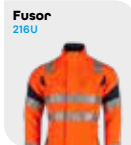
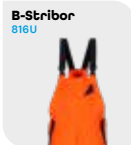
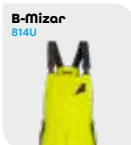
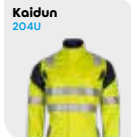
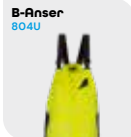
54% modacrylic + 45% Tencel™ Lyocell
+ 1% AST; ± 300 g/m²



SIO-SAFE™
EXTRA LIGHT

57% aramid + 42% polyester
+ 1% AST; ± 260 g/m²





Overview: Previous vs. UP

ARC & ARC medium risk EN 17353 B2

This page offers a comparative overview of our UP-dated Multinorm styles in non-high-visibility and medium-risk EN 17353 B2. Each new style is placed above its former counterpart, highlighting the step UP. For the full Multinorm UP collection, see page 116
For the comparative overview of Multinorm UP EN 17353 AB products and EN ISO 20471 certified high-visibility clothing, see page 120.

ARC

SIO-SAFE™
ESSENTIAL ECO



Orel
601U



Ostro
101U



B-Ostro
801U



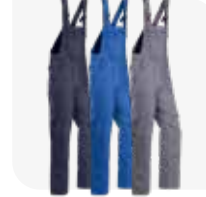
Orcus
201U



Obera
008V



Zarate
011V



Valera
014V



Anaco
016V

SIO-SAFE™
ESSENTIAL LIGHT



SIO-SAFE™
ESSENTIAL LIGHT

SIO-SAFE™
EXTRA ECO



Atiras
611U



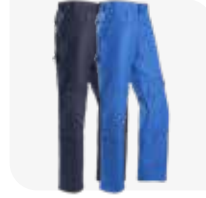
Astron
111U



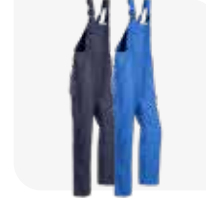
B-Astron
811U



Modena
019V



Varese
021V



Gramat
023V



Rodari
602U



Rodari Women
652U



Rigil
102U



Rigil Women
152U



B-Rigil
802U



Donati
202U



Montero
009V



Oroya
072V



Corinto
012V



Casma
073V



Micco
088V



Carlow
017V



Haumea
605U



Helin
105U



B-Helin
805U



Hadar
205U



Ramea
009V



Moreda
012V



Olar
088V



Devona
017V



Bennu
612U



Barnard
112U



B-Barnard
812U



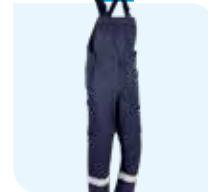
Borelly
212U



Sartis
079V



Rumes
080V



Grimma
082V



Couvin
031V

Overview: Previous vs. UP

ARC medium risk EN 17353 B3 + AB3
ARC high-vis EN ISO 20471 Class 1




SIO-SAFE™
 ESSENTIAL ECO



Norwan
603U



Navi
103U


SIO-SAFE™
 ESSENTIAL



Jasper
086V



Calanques
084V


SIO-SAFE™
 ESSENTIAL LIGHT


SIO-SAFE™
 ESSENTIAL LIGHT

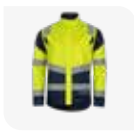

SIO-SAFE™
 EXTRA ECO


SIO-SAFE™
 EXTRA ECO

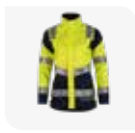

SIO-SAFE™
 EXTRA LIGHT


SIO-SAFE™
 EXTRA LIGHT

SIO-SAFE™
 EXTRA



Acrux
604U



Acrux Women
654U



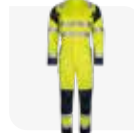
Anser
104U



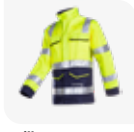
Anser Women
154U



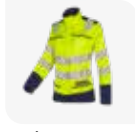
B-Anser
804U



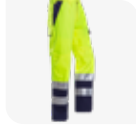
Kaidun
204U



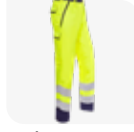
Millau
010V



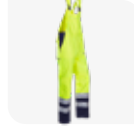
Kasie
066V



Rogon
013V



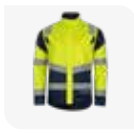
Lesho
067V



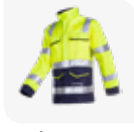
Bayonne
015V



Autun
018V



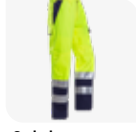
Ahil
606U



Vendat
010V



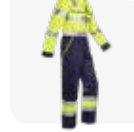
Atik
106U



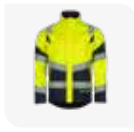
Ambok
013V



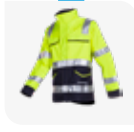
Lempo
206U



Macas
018V



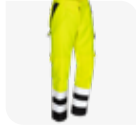
Merak
614U



Reggio
020V



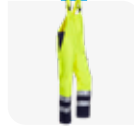
Mizar
114U



Matour
022V



B-Mizar
814U



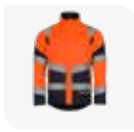
Ambier
024V



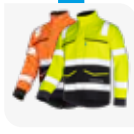
Metis
214U



Fareins
026V



Pictor
616U



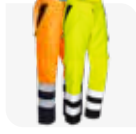
Orlu
020V



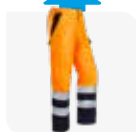
Larrau
020V



Stribor
116U



Bakki
022V



Arudy
022V



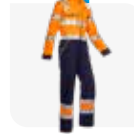
B-Stribor
816U



Viana
024V



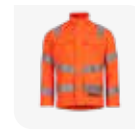
Fusor
216U



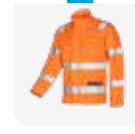
Mornant
026V



Guardo
026V



Alcor
618U



Ingon
077V



Regor
118U



Malton
078V



Hunor
218U



Warwick
892V



Your next MOVE in Multinorm protection: designed for safety, comfort and conscious choices.

Multinorm MOVE is all about freedom: freedom to move, freedom to choose, freedom to combine layers. The collection covers all four layers - bodywear, thermals, durables and rainwear - allowing you to build your outfit your way, with certified protection at every step.

With inherent flame-retardant properties, ARC protection, lightweight and stretch-enabled fabrics, and a conscious use of sustainable materials, MOVE is the collection that truly moves with you.



The result? Multinorm protection that MOVEs with you.

Make your MOVE

MOVE safely

All MOVE items are inherently flame-retardant and offer ARC protection, either APC1 or APC2. By combining layers - from bodywear and thermals to durables and rainwear - you can increase your protection level as needed. And when it comes to visibility, you can choose your visibility:

- ▶ EN 17353 B2 or AB3 for enhanced visibility in medium-risk environments
- ▶ EN ISO 20471 high-visibility

MOVE comfortably

Lightweight fabrics, ergonomic designs and stretch options give you freedom to move without compromising safety. Optional detachable hoods and tool pockets (available separately) let you tailor your outfit to your needs.

MOVE sustainably

75% of fabrics in the collection contain sustainable materials. Modern colours, segmented reflective tape and professional design details ensure you look the part while making a conscious choice.

Multinorm MOVE

protection that moves with you.





Multinorm MOVE : ARC & ARC medium risk EN 17353 B2

Discover all products from the Sioen PRO Multinorm MOVE collection that offer certified ARC protection, as well as items with ARC protection and medium-risk EN 17353 B2. You can combine different layers to build a full multilayer outfit that increases inherent protection.

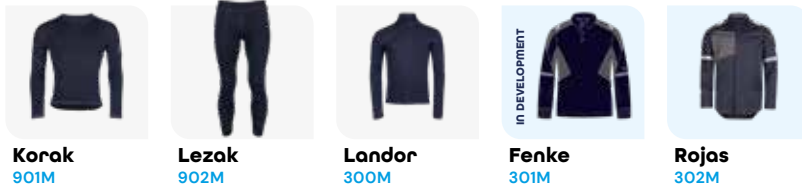
ARC



ARC medium risk 17353 B



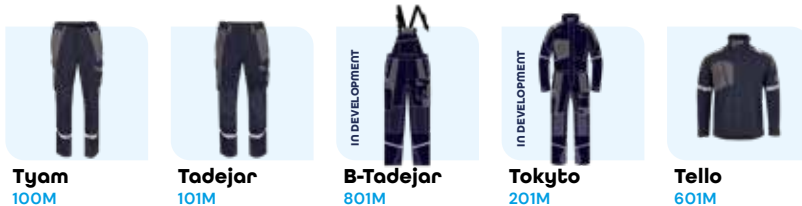
BODYWEAR



THERMALS



OUTER DURABLES



OUTER RAINWEAR



Multinorm MOVE : ARC medium risk EN 17353 AB3 & ARC high-vis EN ISO 20471 Class 1

Discover all products from the Sioen PRO Multinorm MOVE collection that offer certified ARC protection, as well as items with ARC protection and medium-risk EN 17353 B2. You can combine different layers to build a full multilayer outfit that increases inherent protection.

ARC medium risk EN 17353 AB3



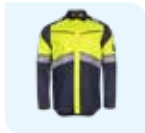
ARC high-vis EN ISO 20471 Class 1



BODYWEAR

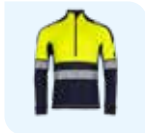


Farnik
311M

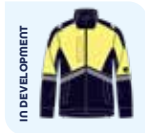


Riner
312M

THERMALS



Neko
410M



Dimas
411M



Pagonis
510M



Straton
050M

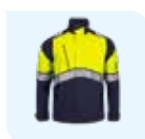
OUTER DURABLES



Byles
110M



Borly
111M



Boza
611M



Multinorm MOVE : ARC high-vis EN ISO 20471

Discover all products from the Sioen PRO Multinorm MOVE collection that offer certified ARC protection, as well as ARC high-visibility EN ISO 20471 class 2 or class 3. Select from the different layers to assemble a full inherently flame-retardant outfit with optimal protection.

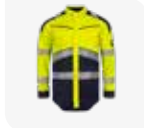
ARC high-vis EN ISO 20471



BODYWEAR



Fillon
321M

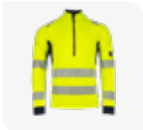


Rayane
322M



Fillon
321M

THERMALS



Nilson
420M



Dutton
421M



Klimker
422M APC2



Caster
423M



Nilson (O)
430M



Dutton
421M



Pinton
520M



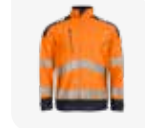
Zabel
522M APC2



Yulo
521M APC2



Straton
050M



Pinton
520M



Zabel (O)
532M APC2

OUTER DURABLES



Vitsor
120M



Vocy
121M



B-Vocy
821M



Vanlie
221M



FUTURE MOVE



FUTURE MOVE



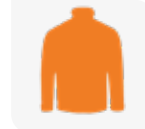
FUTURE MOVE



FUTURE MOVE



Vanout
621M



FUTURE MOVE

OUTER RAINWEAR



Japrox
722M APC2



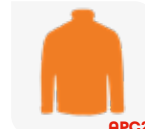
Berlox
723M APC2



Wemrox
724M APC2



Panathon
725M



FUTURE MOVE



FUTURE MOVE



Panathon
725M



Rhodos
052M APC2



Amstor
122M APC2



Herbos
055M



Rhodos
052M APC2



Herbos
055M

Multinorm For women

Discover the overview of Sioen PRO garments designed specifically for women - combining certified multinorm protection with a fit tailored to the female physique.



FR-AST
BODYWEAR



Keibu
502A



Tormi
501A

ARC
BODYWEAR

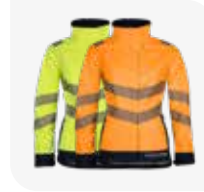


Augustine
807A



Amelia
806A

ARC
THERMALS



Heika
7332

ARC
OUTER DURABLES



Rodari Women
652U



Rigil Women
152U



Oroya
072V



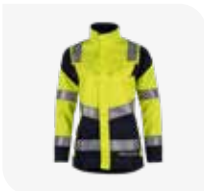
Casma
073V



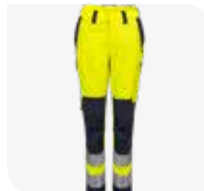
Bennu Women
662U



Barnard Women
162U



Acrux Women
654U



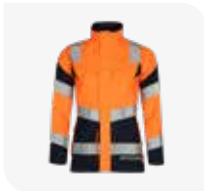
Anser Women
154U



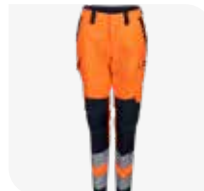
Kasie
066V



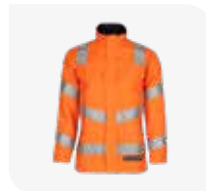
Lesha
067V



Pictor Women
666U



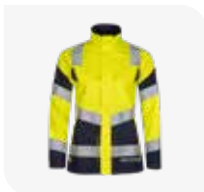
Stribor Women
166U



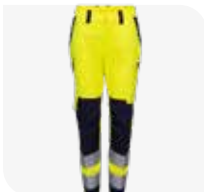
Alcor Women
668U



Regor Women
168U



Merak Women
664U



Mizar Women
164U

ARC
OUTER RAINWEAR



Vaski
7331

Numerical Index

001M	Diskos	89	075V	Barcus	33	218U	Hunor	55	5806	Ekofisk	19	725M	Panathon	63
001V	Gimont	17	076V	Rufford	29	221M	Vanlie	57	581A	Telfs	29	7276	Hovi	63
002V	Novara	17	077V	Ingon	54	2578	Garnich	16	5874	Tielson	23	7277	Ulvik	43
003V	Altea	17	078V	Malton	54	2689	Borger	15	5908	Aksdal	63	7297	Glacier	65
003M	Ablon	89	079V	Sartis	41	2690	Beltane	15	5909	Bjordal	64	7299	Rea	88
004V	Bardi	17	080V	Rumes	41	300M	Landor	29	5967	Essen	85	7329	Kaldvik	63
005V	Alvito	17	081V	Empe	54	301M	Fenke	29	5996	Botlek	85	7333	Beltrum	63
006V	Ferrol	17	082V	Grimma	41	302M	Rojas	29	601U	Orel	34	7332	Heika	47
007V	Aversa	17	084V	Calanques	34	307A	Hellisan	21	601M	Tello	39	7334	Hollum	47
008V	Obera	36	085V	Rondane	50	3073	Winseler	23	602U	Rodari	34	7330	Torvik	63
009V	Montero	36	086V	Jasper	34	3085	Hasnon	19	603U	Norwan	50	7331	Vaski	63
009V	Ramea	33	087V	Komodo	50	308A	Raufar	21	604U	Acrux	51	742A	Epsom	45
010V	Millau	52	088V	Micco	36	311M	Farnik	45	605U	Haumea	33	7429	Fondal	43
010V	Vendat	49	088V	Olar	33	312M	Riner	45	606U	Ahil	49	7430	Grindal	43
011V	Zarate	36	1006	Bowes	64	321M	Fillon	45	607U	Sedna	37	7530	Talsi	64
012V	Corinto	36	1007	Heron	89	322M	Royane	45	610A	Dronten	45	7690	Tobado	30
012V	Moreda	33	1005	Kelford	64	368A	Kolding	89	611U	Atiras	40	7759	Obaix	16
013V	Ambok	49	1004	Pedley	64	3740	Wilkie	22	611M	Boza	56	7760	Liberchies	16
013V	Royan	52	100M	Tyam	39	400M	Fladi	30	612U	Bennu	41	7761	Molenbaix	16
014V	Valera	36	101U	Ostro	34	401M	Derwa	30	6133	Brisbane	23	7771	Dampremy	16
015V	Bayonne	52	101M	Tadejar	39	4025	Alvin	64	613U	Timir	58	7870	Troston	16
016V	Anaco	36	102U	Rigil	34	402M	Kasai	30	614U	Merak	58	8000	Fombio	85
017V	Carlow	36	103U	Navi	50	403M	Crestan	30	616A	Corran	46	801U	B-Ostro	34
017V	Devona	33	104U	Anser	51	410M	Neko	46	616U	Pictor	55	801M	B-Tadejar	39
018V	Autun	52	105U	Helin	33	411M	Dimas	46	618U	Alcor	55	802U	B-Rigil	34
018V	Macas	49	106U	Atik	49	420M	Nilsan	46	620A	Sarvan	21	803U	B-Navi	50
019V	Modena	40	107U	Soyuz	37	421M	Dutton	46	621M	Vanout	56	804U	B-Anser	51
020V	Larrau	59	110M	Byles	56	422M	Klimker	46	635A	Druten	30	8042	Lavrion	85
020V	Orlu	54	1107	Winchester	63	423M	Caster	46	649A	Kirton	89	805U	B-Helin	33
020V	Reggio	58	111U	Astron	40	430M	Nilsan (O)	46	650A	Kurow	46	806A	Amelia	45
021V	Varese	40	111M	Borly	56	4603	Drangan	85	652A	Bertrix	21	807A	Augustine	45
022V	Arudy	59	112U	Barnard	41	462A	Tiolo	29	652U	Rodari Women	34	811U	B-Astron	40
022V	Bakki	54	113U	Tokai	58	463A	Glato	29	654U	Acrux Women	51	812U	B-Barnard	41
022V	Matour	58	114U	Mizar	58	4691	Wellsford	19	662U	Bennu Women	41	814U	B-Mizar	58
023V	Gramat	40	116U	Stribor	55	4740	Moose	22	664U	Merak Women	58	816U	B-Stribor	55
024V	Ambier	58	118U	Regor	55	4821	Banteer	85	666U	Pictor Women	55	821M	B-Voncy	56
024V	Viana	59	120M	Vitsor	56	496A	Forbes	29	668U	Alcor Women	55	850V	Marrum	54
026V	Fareins	58	121M	Voncy	56	496Z	Rainier	21	6U08	Witham	19	8524	Frovik	64
026V	Mornant	54	122M	Amstor	65	4U10	Merton	19	702M	Montar	43	877V	Atting	89
031V	Couvin	41	152U	Rigil Women	34	500M	Persine	30	7203	Akrar	88	892V	Warwick	54
050M	Straton	88	154U	Anser Women	51	501A	Tormi	15	7204	Lopra	88	901M	Korak	29
051M	Trippon	89	162U	Barnard Women	41	502A	Keibu	15	7205	Tigas	88	902M	Lezak	29
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055M	Herbos	88	1666	Bravone	21	518A	Picton	15	7218	Ridley	19	9375	Vikja	21
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057V	Godern	41	168U	Regor Women	55	520M	Pinton	47	7229	Falcon	63	9396	Jibou	23
058V	Hanfeld	41	1874	Oregon	23	521M	Yulo	47	7222	Glenroy	19	9634	Cardinia	30
059V	Lobau	60	1928	Utby	89	522M	Zabel	47	7223	Hedland	23	9633	Playford	47
060V	Karden	60	201U	Orcus	34	527A	Elgin	45	7225	Hinton	88	9644	Belarto	16
061V	Patthal	60	201M	Tokyto	39	532M	Zabel (O)	47	722M	Japrox	65	9643	Heatherton	21
062V	Leste	60	202U	Donati	34	539A	Garat	21	7227	Nash	64	9705	Umiat	30
065V	Kendal	29	203U	Nereus	50	540A	Arran	21	7220	Royston	16	9854	Urbino	30
066V	Kasie	52	204U	Kaidun	51	542A	Ardva	45	7221	Watson	16	9896	Arlier	46
067V	Lesha	52	205U	Hadar	33	549A	Melfi	30	723M	Berlox	65	YMBO	Perkam	89
068V	Colne	45	206U	Lempo	49	554A	Lerby	45	7242	Anderson	88			
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074V	Laruns	33	216U	Fusor	55	580A	Bladel	29	7253	Carret	23			

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7203	Akrar	88	1666	Bravone	21	3085	Hasnon	19	7761	Molenbaix	16	079V	Sartis	41
5908	Aksdal	63	802U	B-Rigil	34	605U	Haumea	33	702M	Montar	43	620A	Sarvan	21
668U	Alcor Women	55	6133	Brisbane	23	9643	Heatherston	21	009V	Montero	36	607U	Sedna	37
618U	Alcor	55	816U	B-Stribor	55	7223	Hedland	23	4740	Moose	22	9387	Sidney	21
003V	Altea	17	801M	B-Tadejar	39	7332	Heika	47	012V	Moreda	33	107U	Soyuz	37
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024V	Ambier	58	110M	Byles	56	055M	Herbos	88	7227	Nash	64	116U	Stribor	55
013V	Ambok	49	084V	Calanques	34	1007	Heron	89	103U	Navi	50	101M	Tadejar	39
806A	Amelia	45	9634	Cardinia	30	7225	Hinton	88	410M	Neko	46	7530	Talsi	64
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540A	Arran	21	031V	Couvin	41	9396	Jibou	23	008V	Obera	36	560A	Togny	89
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111U	Astron	40	401M	Derwa	30	060V	Karden	60	1874	Oregon	23	501A	Tormi	15
106U	Atik	49	017V	Devona	33	402M	Kasai	30	601U	Orel	34	7330	Torvik	63
611U	Atiras	40	411M	Dimas	46	066V	Kasie	52	020V	Orlu	54	051M	Trippon	89
003M	Atlon	89	001M	Diskos	89	502A	Keibu	15	072V	Oroya	36	7870	Troston	16
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018V	Autun	52	610A	Dronten	45	649A	Kirton	89	725M	Panathon	63	9705	Umiat	30
007V	Aversa	17	635A	Druten	30	422M	Klimker	46	061V	Pathal	60	9854	Urbino	30
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112U	Barnard	41	7229	Falcon	63	8042	Lavrion	85	9633	Playford	47	024V	Viana	59
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015V	Bayonne	52	311M	Farnik	45	554A	Lerby	45	496Z	Rainier	21	120M	Vitsor	56
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805U	B-Helin	33	539A	Garat	21	850V	Marrum	54	7218	Ridley	19	6U08	Witham	19
5909	Bjoldal	64	2578	Garnich	16	022V	Matour	58	152U	Rigil Women	34	521M	Yulo	47
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814U	B-Mizar	58	7297	Glacier	65	664U	Merak Women	58	312M	Riner	45	522M	Zabel	47
803U	B-Navi	50	463A	Glato	29	614U	Merak	58	652U	Rodari Women	34	011V	Zarate	36
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801U	B-Ostro	34	082V	Grimma	41	010V	Millau	52	013V	Royan	52			





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PRO**

**Protecting
Professionals**

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